

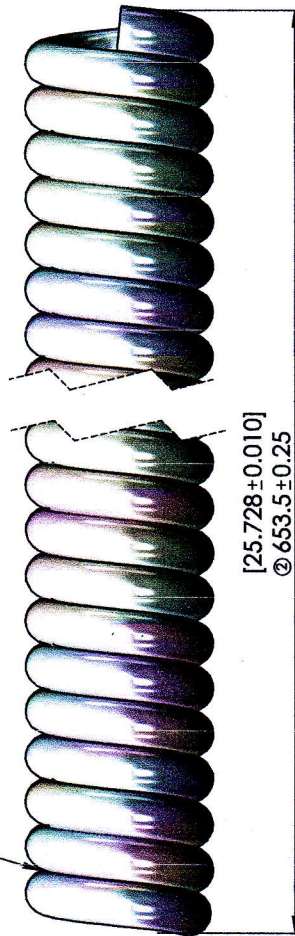
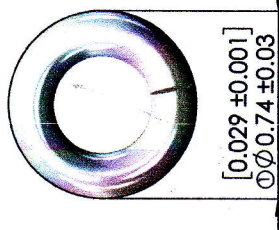
8 7 6 5 4 3 2 1

NOTES, UNLESS OTHERWISE SPECIFIED:

1. MATERIAL: 302 OR 304 STAINLESS STEEL SPRING TEMPER .007" ROUND WIRE.
2. FINISH: 14/A.
3. STIFFNESS REQUIREMENT: FINISHED COILED PART ORIENTED AS CANTILEVERED BEAM. LENGTH 50MM. SHALL HAVE LESS THAN 1MM OF DEFLECTION AT FREE END.
4. UNLESS OTHERWISE SPECIFIED ALL UNTOLERANCED DIMENSIONS ARE TOLERANCED PER ISO 2768-1F.
5. FINISHED PARTS SHALL BE FREE OF OILS, LUBRICANTS AND OTHER CONTAMINANTS.
6. REMOVE ALL BURRS AND SHARP EDGES.
7. DIMENSIONS NUMBERED ① TO ⑦ CHANGES SINCE LAST REVISION: Δ

REV.	CHANGE#	DESCRIPTION	AUTHOR	DATE
00	CR-DMR-1377	INITIAL RELEASE FOR PRODUCTION.	M.PRYL	11-APR-2018

SPRING PITCH: 0 GAP.



([0.029]
 Ø0.74)



SIDE VIEW
 SCALE 1:1

(ROHS)
 UNLESS OTHERWISE SPECIFIED, ALL COMPONENTS SHALL BE COMPLIANT TO ROHS DIRECTIVE 2011/65/EU. A CERTIFICATE OF CONFORMANCE SHALL BE SUPPLIED UPON REQUEST.

UNLESS OTHERWISE SPECIFIED INTERPRET PER ASME Y14.5-2009 ALL DIMENSIONS ARE IN MILLIMETERS

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COMPRESSION COIL, SCORPIUS, GS22104	
SIZE	UID
B	008300
SHEET	PART NO.
1 OF 1	0130-0725
REV	TYPE
00	30

8 7 6 5 4 3 2 1