

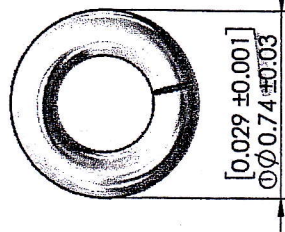


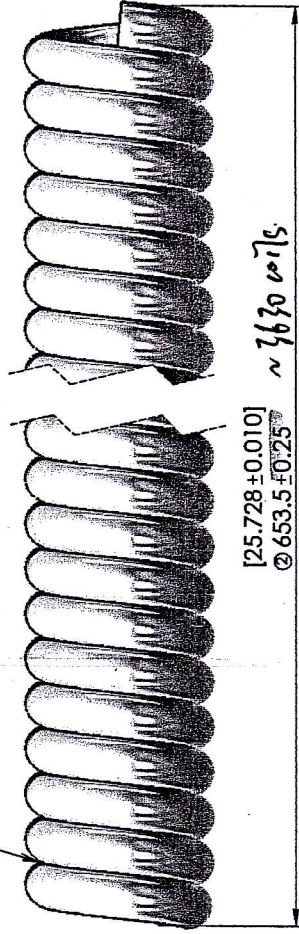
**NOTES, UNLESS OTHERWISE SPECIFIED:**

1. MATERIAL: 302 OR 304 STAINLESS STEEL SPRING TEMPER .007" ROUND WIRE.
2. FINISH: N/A.
3.  STIFFNESS REQUIREMENT: FINISHED COILED PART ORIENTED AS CANTILEVERED BEAM, LENGTH 50MM, SHALL HAVE LESS THAN 1MM OF DEFLECTION AT FREE END.
4. UNLESS OTHERWISE SPECIFIED ALL UNTOLERANCED DIMENSIONS ARE TOLERANCED PER ISO 2768-1F.
5. FINISHED PARTS SHALL BE FREE OF OILS, LUBRICANTS AND OTHER CONTAMINANTS.
6. REMOVE ALL BURRS AND SHARP EDGES.
7. DIMENSIONS NUMBERED ① TO ⑦ CHANGES SINCE LAST REVISION. 

REV.	CHANGE#	DESCRIPTION	AUTHOR	DATE
AA	CR-DMR-0744	INITIAL RELEASE FOR R&D DEVELOPMENT.	M.PRYL	15-AUG-2017
AB	CR-DMR-0846	INCREASE OVERALL LENGTH BY 20MM.	M.PRYL	13-OCT-2017
AC	CR-DMR-1013	ADDED SPECIFICATION NOTES FOR STIFFNESS IN NOTE 3.	M.PRYL	07-DEC-2017



SPRING PITCH: 0 GAP.



( [0.029] Ø0.74 )

( 653.50 )

SIDE VIEW  
SCALE 1:1

<p><b>UNLESS OTHERWISE SPECIFIED, ALL COMPONENTS SHALL BE COMPLIANT TO ROHS DIRECTIVE 2011/65/EU. A CERTIFICATE OF CONFORMANCE SHALL BE SUPPLIED UPON REQUEST.</b></p> <p><b>RoHS</b></p>	<p><b>UNLESS OTHERWISE SPECIFIED INTERPRET PER ASME Y14.5-2009 ALL DIMENSIONS ARE IN MILLIMETERS</b></p> <p> THIRD ANGLE</p> <p>VERATHON</p> <p>VERATHON CORPORATION 1000 NORTH CREEK PARKWAY SPOKANE, WA 99211 TEL: 509.325.4200 FAX: 509.325.4200</p>	<p>COMPRESSION COIL SCORPIUS, GS22104</p>	
		<p>SIZE</p> <p>B</p>	<p>UID</p>
<p>THIS DOCUMENT AND THE INFORMATION HEREIN ARE UNCLASSIFIED UNLESS INDICATED OTHERWISE BY THE DATE AND AUTHORITY</p>		<p>SHEET</p> <p>1 OF 1</p>	<p>PART NO.</p> <p>0130-0725</p>
<p>UNLESS OTHERWISE SPECIFIED, ALL COMPONENTS SHALL BE COMPLIANT TO ROHS DIRECTIVE 2011/65/EU. A CERTIFICATE OF CONFORMANCE SHALL BE SUPPLIED UPON REQUEST.</p>		<p>REV TYPE</p> <p>AC 30</p>	<p>REV TYPE</p> <p>AC 30</p>

24/5/18 Pbx