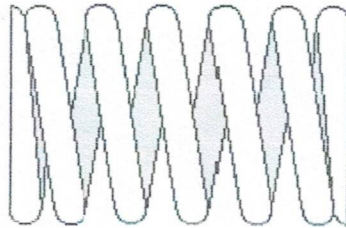


BOND INDUSTRIAL SUPPLY SDN. BHD.

DRAWING

CUSTOMER : Q-PLAS

PART NO	DESCRIPTION	MATERIAL	PROCESS NAME:
1019724-03	BAGGER COMPRESSION SPRING	SWPB Ø0.80MM	



SPECIFICATION

OUTSIDE DIAMETER : 4.775mm
FREE LENGTH : 9.524mm
LOAD AT SOLID HEIGHT : 62.716N
SPRING RATE : 15.86N/mm
SOLID HEIGHT : 5.537mm
ACTIVE NO. OF TURNS : 4.6
TOTAL NO. OF TURNS : 6.6
SPRING ENDS : CLOSED AND GROUND
DIRECTION : LEFT
FINISHING : TRIVALENT BLUE ZINC PLATE

CHECK POINTS

VISUAL : NO DAMAGES

DIMENSIONS : ALL DIMENSION SHOULD BE CHECKED
DIMENSIONS TO BE RECORDED

METHOD OF : CALIPER , MICROMETER , LOAD TESTER & PUSH-PULL GAUGE
CHECKING

PROCESS FLOW CHART:		REVISION NO: 00 DOC:
PREPARED BY: SL LIM DATE: 19/11/2018	CHECKED BY: BC TAN DATE: 19/11/2018	APPROVED BY: KY LIM DATE: 19/11/2018

FOR CUSTOMER APPROVAL

APPROVED BY : _____
DESIGNATION : _____
DATE : _____