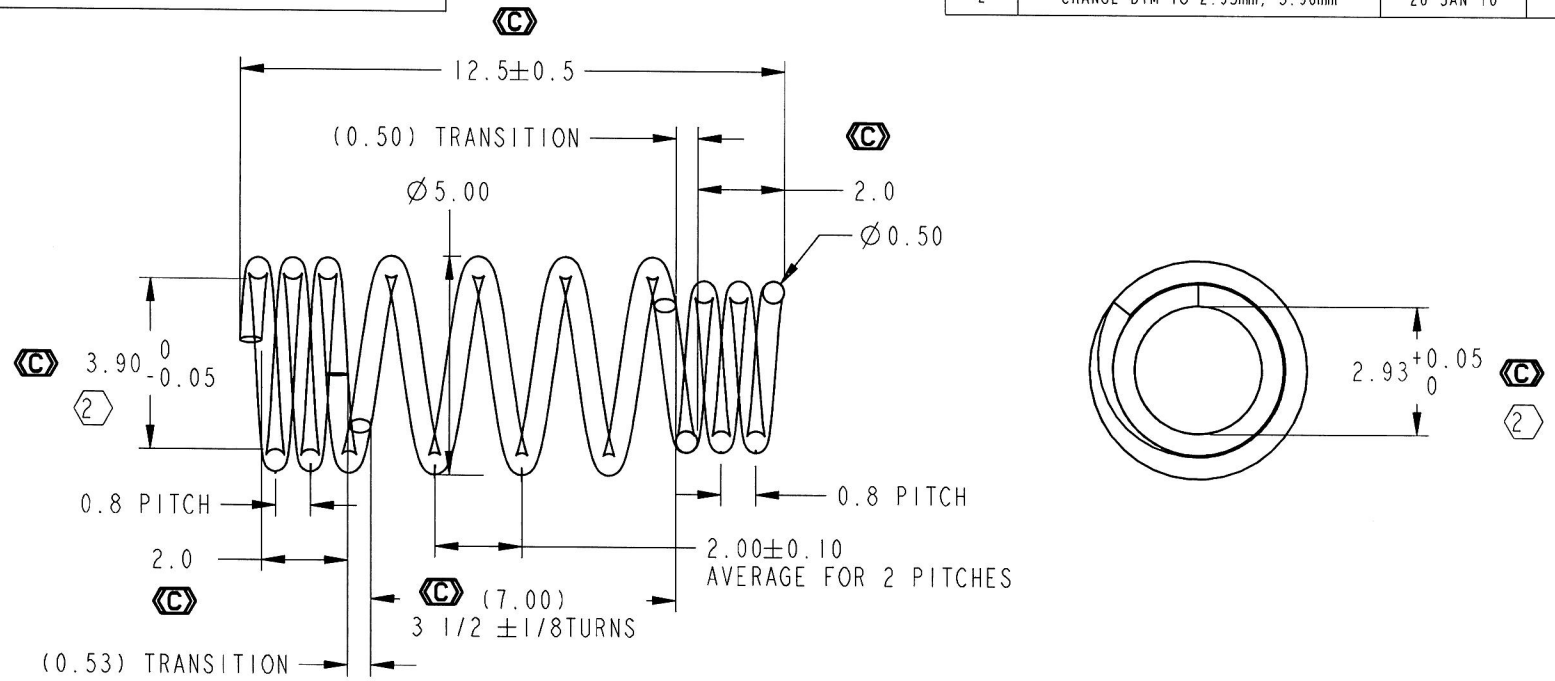


FOR REFERENCE ONLY IF PRINTED
 DRAWING STATUS:
 CAD DATABASE FILENAME: 40-50090

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
2	CHANGE DIM TO 2.93mm, 3.90mm	20 JAN 10	100005	ZUL



NOTES:

- MATERIAL : \varnothing 0.5mm MUSIC WIRE
- PLATING: COPPER CLAD
THICKNESS: 6 TO 12 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY AMPHENOL T&M ANTENNAS
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

PROJECT DATABASE LOCATION:

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
<p>TOLERANCES (UNLESS SPECIFIED): X.X ±0.1 X.XX ±0.05 ANGLES ±° CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05</p> <p>BREAK ALL CORNERS R0.25 MAX</p> <p>(C) INDICATES CRITICAL DIMENSION</p> <p>(ST) INDICATES SPC REQUIRED Cpk < 1.5 REQUIRES CORRECTIVE ACTION</p> <p>DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994</p>				
<p>AMPHENOL ATM PROPRIETY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO ATM, AND SHALL NOT BE DISCUSSED IN WHOLE OR IN PART WITHOUT ATM'S CONSENT.</p>				
			METRIC UNITS = mm	MATERIAL: SEE NOTES
			DRAWN: ZUL	FINISH: SEE NOTES
			CHECKED: EL KUA	
			APPROVED: CS POR	
<p>Amphenol Malaysia Sdn. Bhd.</p> <p>PLOT 1A, BAYAN LEPAS FREE INDUSTRIAL ZONE 1, 11900 PENANG, MALAYSIA. PHONE 604-644 8628, FAX 604-644 8628</p>				A4 SIZE
<p>DUAL SPRING, PHOENIX</p>				
SCALE: 6.000	REV. 2	PART NUMBER: 40-50090	PAGE: 1 OF 1	