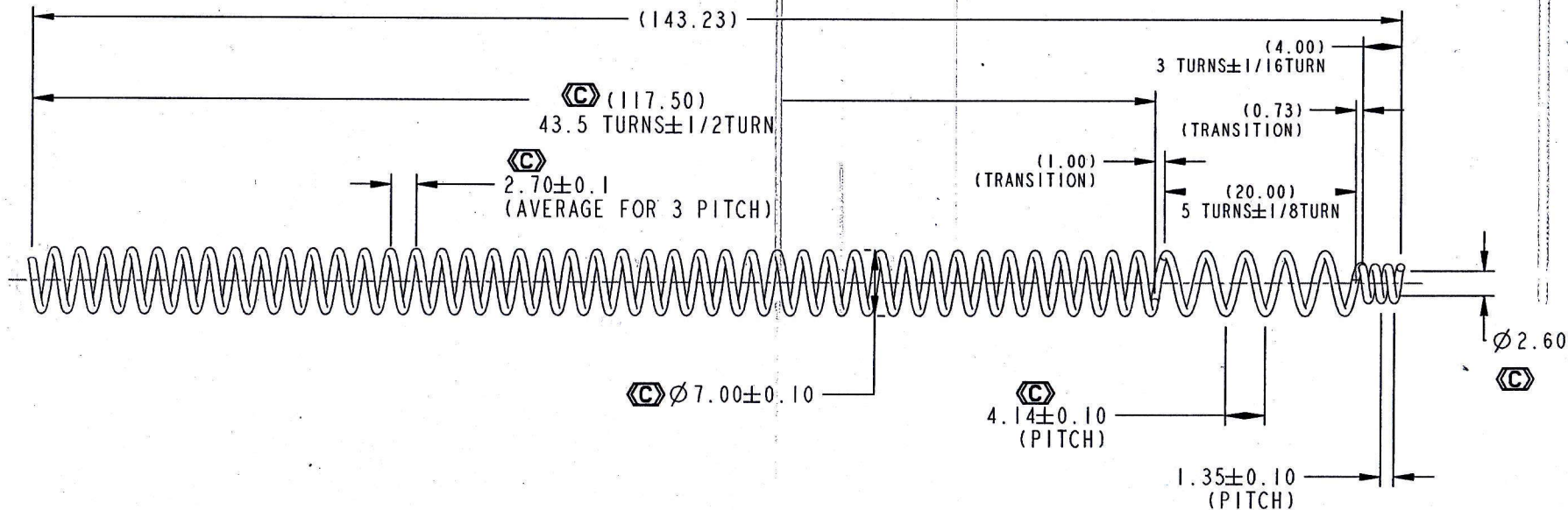


FOR REFERENCE ONLY IF PRINTED

DRAWING STATUS:

CAD DATABASE FILENAME: 40-50184

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
A	RELEASE FOR TOOLING	10 FEB 2011	N/A	YW BONG
B	CHANGED TOTAL LENGTH & TURNS	23 AUG 2011	110032	YW BONG



NOTES:

1. MATERIAL :  $\varnothing 0.8$ mm MUSIC WIRE
2. PLATING: COPPER CLAD  
THICKNESS: 8 TO 12 MICRON
3. ALL DIMENSIONS ARE IN MILLIMETERS
4. CAD CONTROLLED GEOMETRY
5. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
6. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
7. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY AMPHENOL T&M ANTENNAS
8. DO NOT SCALE DRAWING.
9. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
10. DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
11. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
<p>TOLERANCES (UNLESS SPECIFIED):                      X.X ±0.1                      X.XX ±0.05                      ANGLES ±1°                      CONCENTRICITY ±0.05                      PERPENDICULARITY ±0.05                      FLATNESS ±0.05</p> <p>BREAK ALL CORNERS R0.25 MAX</p> <p>(C) INDICATES CRITICAL DIMENSION</p> <p>(ST) INDICATES SPC REQUIRED                      Cpk &lt; 1.5 REQUIRES CORRECTIVE ACTION</p> <p>DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994</p>				
<p>EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.</p>				
			METRIC UNITS = mm	MATERIAL: DIAMETER 0.80MM MUSIC WIRE
<p><b>emits Technology Sdn. Bhd.</b></p> <p>No.2, Lorong Dahlia, Tmn Industri Dahlia, Muk Naudia 13400 Butterworth, Penang, Malaysia.</p>				A4 SIZE
<p>DRAWN: KY Ho</p> <p>CHECKED: KY Ho</p> <p>APPROVED: BL Loy</p>				<p>FINISH: SEE NOTE</p> <p>SCALE: 1.500</p> <p>REV. B</p> <p>PART NUMBER: 40-50184</p> <p>PAGE: 1 OF 1</p>
<p>SPRING, BAND-3, PD780</p>				

PROJECT DATABASE LOCATION: WINDCHILL

15/9/16