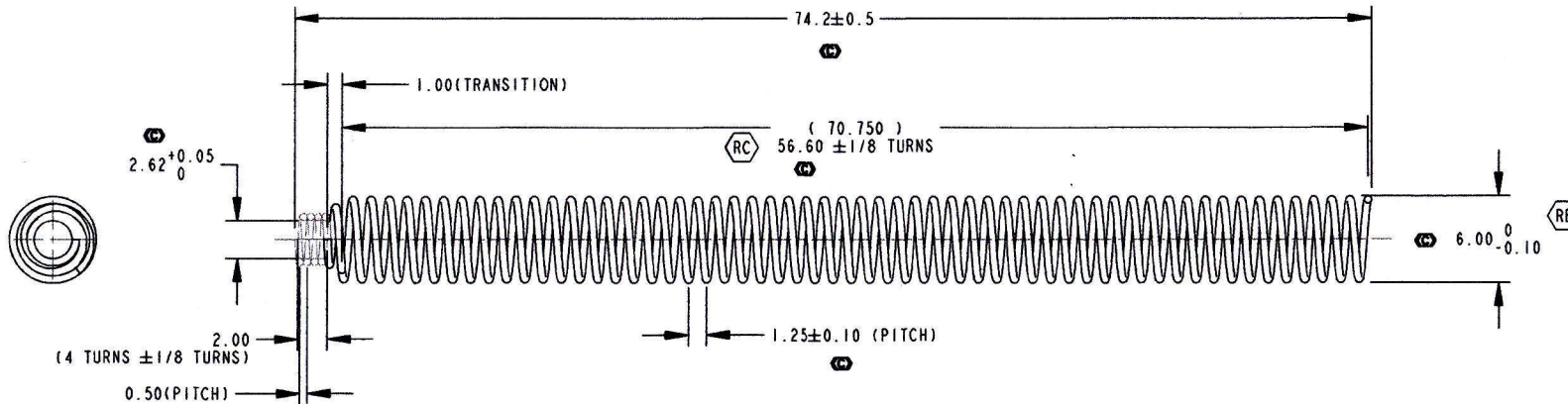


FOR REFERENCE ONLY IF PRINTED  
DRAWING STATUS:  
CAD DATABASE FILENAME:

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
RA	Release For Production.	30-Jun-17	N/A	KY Ho
RB	Dim Changed from 55.10 to 56.10 Turns and add in tolerance.	06-Jun-18	N/A	KY Ho
RC	Dim Changed from 56.10 to 56.60 turns.	08-Jun-18	N/A	KY Ho



NOTES:

- MATERIAL :  $\varnothing$ 0.50mm MUSIC WIRE
- PLATING: COPPER CLAD  
THICKNESS: 6 TO 12 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

TOLERANCES (UNLESS SPECIFIED):  
 X.X ±0.1  
 X.XX ±0.05  
 ANGLES ±1°  
 CONCENTRICITY ±0.05  
 PERPENDICULARITY ±0.05  
 FLATNESS ±0.05

BREAK ALL CORNERS R0.25 MAX  
 (C) INDICATES CRITICAL DIMENSION  
 (ST) INDICATES SPC REQUIRED  
 Cp < 1.5 REQUIRES CORRECTIVE ACTION

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT TO BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.

METRIC UNITS = mm		MATERIAL: SEE NOTES	<b>emits Technology Sdn. Bhd.</b> No.2, Lorong Dahlia, Tmn Industri Dahlia, Mak Madia 13400 Butterworth, Penang, Malaysia.	
DRAWN: KY Ho		FINISH: SEE NOTES	<b>INNER SPRING, HYT COVERT VHF B3</b> <b>A4</b> SIZE	
CHECKED: KY Ho				
APPROVED: BL Loy				
SCALE: <b>2.000</b>	REV. <b>RC</b>	PART NUMBER: <b>R-P0031-24-NT0-12</b>	PAGE: <b>1</b> OF <b>1</b>	

PROJECT DATABASE LOCATION: WINDCHILL