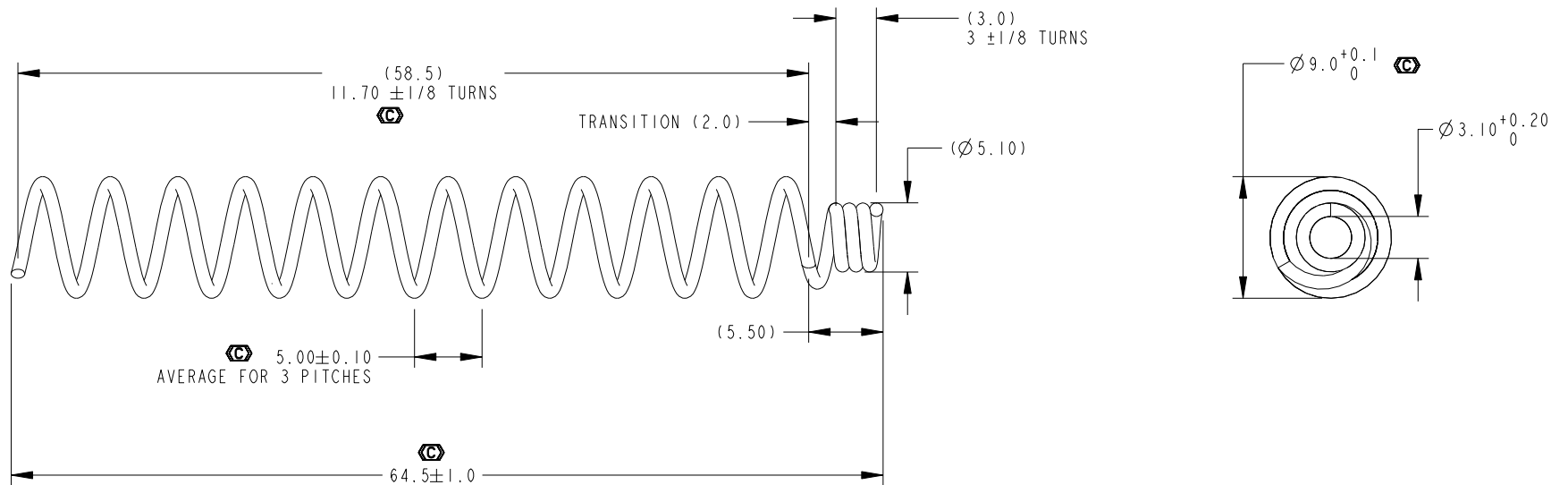


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: INNER_SPRING_380-430MHZ	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
1	Released for Prototype.	28-Jan-19	N/A	KY Ho



NOTES:

1. MATERIAL : Ø 1.0 mm MUSIC WIRE
2. PLATING: COPPER PLATED
THICKNESS: 6 TO 12 MICRON
3. ALL DIMENSIONS ARE IN MILLIMETERS
4. CAD CONTROLLED GEOMETRY
5. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
6. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
7. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
8. DO NOT SCALE DRAWING.
9. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
10. DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
11. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

TOLERANCES (UNLESS SPECIFIED):
 X.X ±0.1
 X.XX ±0.05
 ANGLES ±1°
 CONCENTRICITY ±0.05
 PERPENDICULARITY ±0.05
 FLATNESS ±0.05

BREAK ALL CORNERS R0.25 MAX

Ⓢ INDICATES CRITICAL DIMENSION

ⓈT INDICATES SPC REQUIRED
 C_{pk} < 1.5 REQUIRES CORRECTIVE ACTION

DIMENSIONING AND TOLERANCING
 PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.

METRIC UNITS = mm	MATERIAL: SEE NOTES
DRAWN: KY Ho	FINISH: SEE NOTES
CHECKED: Por	
APPROVED: BL Loy	

emits Technology Sdn. Bhd.

No.2, Lorong Dahlia, Tmn Industri Dahlia, Mak Mandin 13400 Butterworth, Penang, Malaysia.

Inner Spring 380-430MHz, Aragorn Refresh Slim **A4**
SIZE

SCALE: 2.000	REV. 1	PART NUMBER: SPR301901263	PAGE: 1 OF 1
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PROJECT DATABASE LOCATION: WINDCHILL