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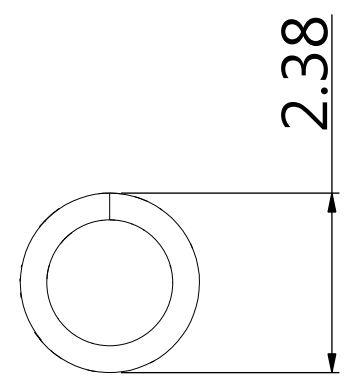
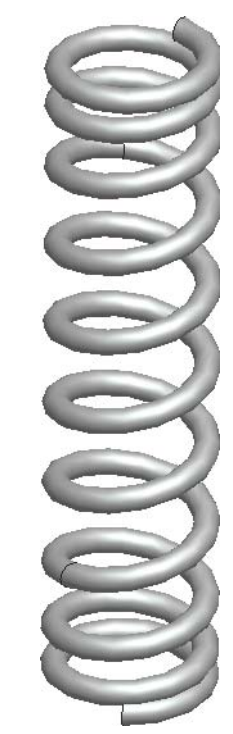
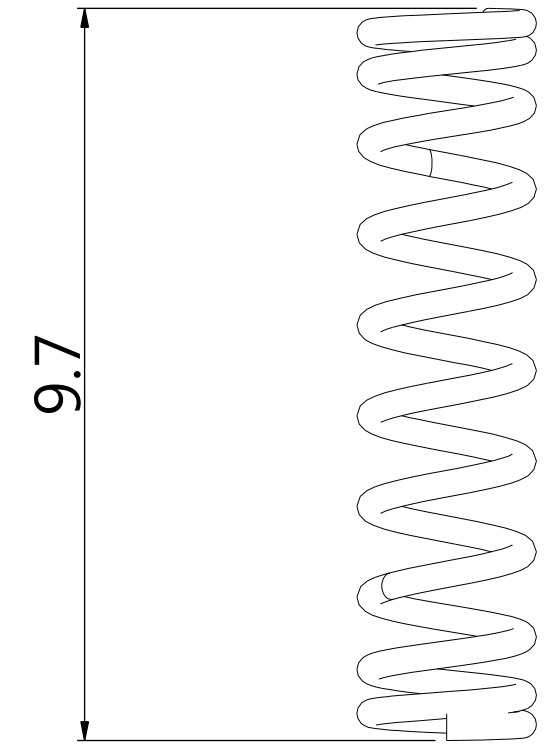
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REV.	ZONE	ECO NO.	REVISIONS-DESCRIPTION	DRFT	APPROVED	DATE
01	ALL		ENGINEERING RELEASE	PL		6/23/16
02			UPDATE MATERIAL SPEC	PL		9/16/16
03			FREE LENGTH AND ACTIVE COILS CHANGED	PL		6/19/17
04			DESIGN CHANGES	PL		7/10/17

NOTE:

- MATERIAL: OD 0.356 MM SST SPRING MATERIAL ,
OUTER DIAMETER=2.38
FREE LENGTH= 9.65
SOLID HEIGHT=3.81
TOTAL COILS=10
SPRING RATE= 13 LBS/IN
- BREAK ALL SHARP CORNERS
- FINISHED PART IS TO BE FREE OF ALL BURRS,DIRT AND OIL



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ITEM	QTY.	MATERIAL-DESCRIPTION	PART NUMBER
DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MM		DRAWN BY QENG	DATE 23-Jun-16
TOLERANCES: .X ± 0.20, .XX ± 0.100		CHECKED BY	Whistle
ANGLES: ±0.5		DSGN ENG QENG	
FIRST USED ON:		MFG ENG	TITLE WO3, COIL SPRING, ATTACHMENT
FINISH SEE NOTES	SCALE 10/1	FILE NAME 214-00513-00 .drw	C 214-00513-00- SHEET 1 OF 1
			REV 04

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