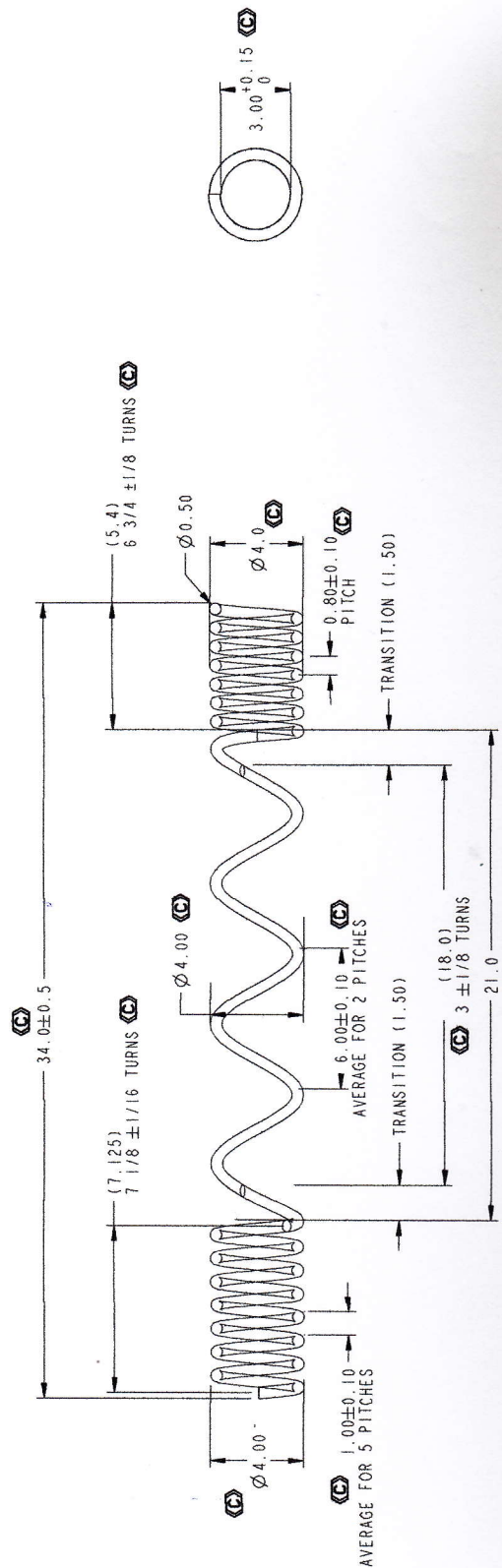


FOR REFERENCE ONLY IF PRINTED	DESCRIPTION	DATE	BY
CAD DATABASE FILENAME:	Released for Production.	12-Jul-17	KY Ho



NOTES:

1. MATERIAL : Ø 0.5mm MUSIC WIRE
2. PLATING: COPPER CLAD
3. THICKNESS: 6 TO 12 MICRON
4. ALL DIMENSIONS ARE IN MILLIMETERS
5. CAD CONTROLLED GEOMETRY
6. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
7. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
8. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
9. DO NOT SCALE DRAWING.
10. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
11. DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
12. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE ROHS DIRECTIVE 2002/95/EC AND GP SS-00259 REQUIREMENTS.

UNLESS OTHERWISE SPECIFIED TOLERANCES: X.X ±0.1 X.XX ±0.05 X.XXX ±0.025 BREAK ALL CORNERS R0.1 MAX.		EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREON ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCLOSED IN WHOLE OR IN PART WITHOUT EMITS CONSENT.	
MATERIAL: METRIC UNITS = mm		SEE NOTES	
DRWN KY Ho	CHECKED BL Loy	FINISH: SEE NOTES	
WE KY Ho	EE	QUALITY	
WFG	TOOLING	PURCH	
MACKINAW 800		40-50031	
PROJECT CODE		PART NUMBER	
NEXT ASSEMBLY		USED ON	
MATERIAL: emits Technology Sdn. Bhd.		TITLE: DUAL SPRING, MACKINAW 800	
No. 2, Lerong Bahlia, Tam Industri Bahlia, Mel Madia 13400 Butterworth, Penang, Malaysia.		SCALE: 5,000	
DRAWING NUMBER: 40-50031		REV: A	
PAGE: 1 OF 1		SIZE: B	

12/7/17