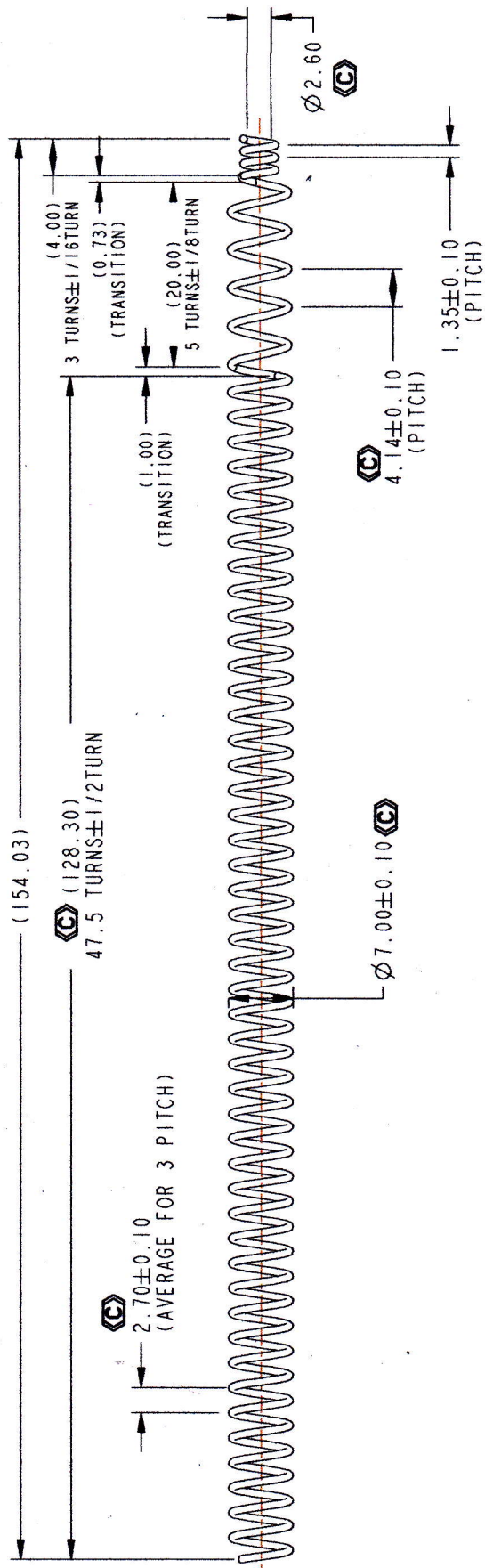


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:	REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
CAD DATABASE FILENAME: 40-50183		A	RELEASE FOR TOOLING AND CHANGED LENGTH TO 129.03 AND 103.3, AND PITCH TO 2.43	8 FEB 11	N/A	YW BONG
		B	CHANGED TOTAL LENGTH, PITCH & TURNS	23 AUG 11	110032	YW BONG



- NOTES:
- MATERIAL: Ø 0.8mm MUSIC WIRE
  - PLATING: COPPER CLAD
  - THICKNESS: 8 TO 12 MICRON
  - ALL DIMENSIONS ARE IN MILLIMETERS
  - CAD CONTROLLED GEOMETRY
  - MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
  - PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS
  - NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY AMPHENOL T&M ANTENNAS
  - DO NOT SCALE DRAWING.
  - PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
  - DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
  - ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE ROHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
			EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION HEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSSED IN WHOLE OR IN PART WITHOUT EMITS CONSENT.	
			MATERIAL: Ø DIAMETER 0.80MM MUSIC WIRE	
			METRIC UNITS = mm	
			DRAWN: KY Ho	
			CHECKED: KY Ho	
			APPROVED: BL Loy	
TOLERANCES (UNLESS SPECIFIED): X, Y ±0.1 Z ±0.05 ANGLES ±0.5 CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05 BREAK ALL CORNERS R0.25 MAX			<b>emits Technology Sdn. Bhd.</b> No. 2, Loring Deltic, Tan Industri Deltic, Lot Mendir 13400 Bellurwarth, Perang, Melaysia.	
DIMENSIONS AND TOLERANCING PER ASME Y14.3M-1994			SCALE: 1:500 REV. B PART NUMBER: 40-50183	
FINISH: SEE NOTE			<b>SPRING, BAND-2, PD780</b>	
PROJECT DATABASE LOCATION: WINDCHILL			<b>A4</b> SIZE	
			PAGE: 1 OF 1	