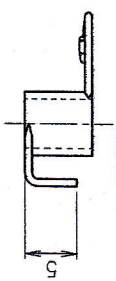
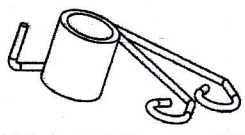
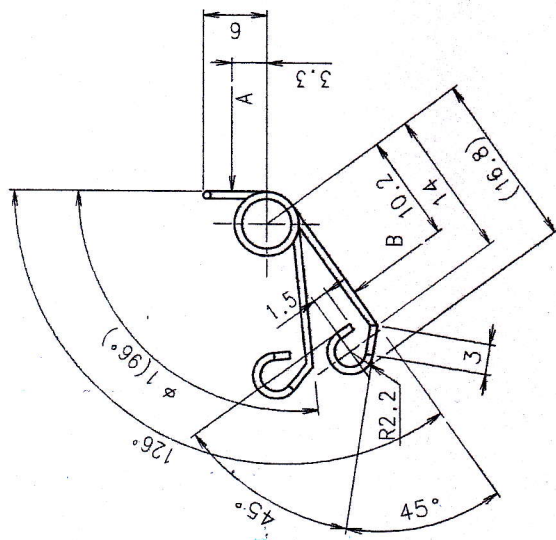


1 2 3 4 5 6 7 8



PE	QC
PE 11 JUL 2015 1	QA 11 JUL 2015 PS2



ねじり用筒コイルばね要目表
TABLE OF ESSENTIALS FOR CYLINDRICALLY COILED TORSION SPRING

材料 MATERIAL	SW1C-F (SW-C)	指定ねじり角 SPECIFIED TORSION ANGLE	30°	-
材料の直径 mm DIAMETER OF MATERIAL	0.70	指定ねじり角時のモーメント MOMENT AT SPECIFIED TORSION ANGLE	10.12±2.5	-
コイル外径 mm OUTSIDE DIAMETER OF COIL	6.1±0.1	案内棒の直径 mm DIAMETER OF GUIDE BAR	4	
巻数 NUMBER OF TURNS	5.4 7.360	熱処理 HEAT TREATMENT	HAL	
巻方向 DIRECTION OF HELIX	左 LEFT	防せい処理 RUST PREVENTIVE TREATMENT	XXX	

GENERAL TOLERANCE OF MACHINED PARTS (JIS-T-00-5507)	
TOLERANCE OF ANGULAR DIMENSIONS	
LENGTH OF SHORTER SIDE	
OVER	MAX.
6	±0.1
10	±0.2
20	±0.3
50	±0.4
100	±0.5
400	±0.8
1000	±1.0

1. Do not use oils (Organic Solvents) in any process.
2. Restrict the use of Toxic Hazardous Substances (THS) to the provisions in the master sheet for "TOSHIBA ITC Division of Certain Hazardous Substances".
3. Conform to the Packaging and Pictorial Media Directive (94/62/EC).
4. Parts and labels, etc. applicable to this directive.

MATERIAL SPECIFICATION: SEE THE ABOVE.

PREVIOUS DRAWING NO. B1 QT RANK REF MASS(g) CALC VM(cm³) NAME

SCALE 2:1 SIZE A3 PAGE 1/1 PROCESS COILING DRAWING NO. SPG-P-RLR-F SUB REV 01

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TOSHIBA TEC CORPORATION

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