1.オゾン層破壊物質を製造工程で使用しないこと。
2.RoHS指令（特定有害物質使用制限指令）〔2002/95/EC〕に準拠すること。
3.特定有害物質に関しては、東芝テック特定有害物質不含有/不使用回答書記載の条項に準拠すること。

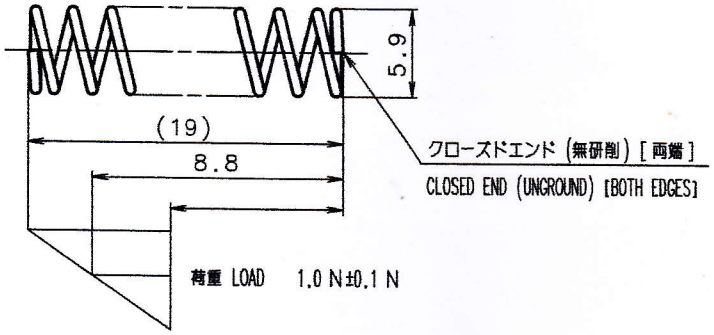
1.Do not use ODS (Ozone Depleting Substances) in any process.
2.Conform to the RoHS directive (Restriction of Use of Certain Hazardous Substances)[2002/95/EC].
3.Conform to the provisions in the answer sheet for "TOSHIBA TEC Disuse of CertainHazardous Substances".

Format Ver 060724_08

GENERAL TOLERANCE OF MACHINED PARTS (NS-T-00-5507)

TOLERANCE OF LINEAR DIMENSIONS			TOLERANCE OF ANGULAR DIMENSIONS		
RANGE OF LENGTH			LENGTH OF SHORTER SIDE		
OVER	MAX.		OVER	MAX.	
-	6	±0.1	-	10	±1°
6	30	±0.2	10	50	±0.5°
30	120	±0.3	50	120	±20'
120	400	±0.5	120	400	±10'
400	1000	±0.8	400	1000	±5'

PE: PE 01 JUL 2015 1
QC: QA 01 JUL 2015 PS2



円筒圧縮コイルばね要目表
TABLE OF ESSENTIALS FOR CYLINDRICALLY COILED COMPRESSION SPRING

材料 MATERIAL	SWP-A ✓	熱処理 HEAT TREATMENT	低温焼きなまし LOW TEMPERATURE ANNELING ← M ✓
材料の直径 mm DIAMETER OF MATERIAL	0.4 ✓	防せい処理 RUST PREVENTIVE TREATMENT	黒染め BLACK OXIDE FINISH ← M ✓
コイル外径 mm OUTSIDE DIAMETER OF COIL	5.9 ✓	ばね定数 N/mm SPRING RATE	0.09
有効巻数 ACTIVE COILS	12 ✓	最大応力 N/mm² MAXIMUM STRESS	-
総巻数 TOTAL COILS	14 ✓	密着高さ mm SOLID LENGTH	——
巻方向 DIRECTION OF HELIX	右 RIGHT ✓		

MATERIAL: XXX
XXX

SPEC./REMARKS: XXX
TREATMENT/FINISH: XXX

PREVIOUS DRAWING NO.	REF MASS(g)	CALC VM(cm³)	NAME
ZSLD81380	XXX	XXX	M M SPG-PINCH M

東芝テック株式会社
TOSHIBA TEC CORPORATION

SCALE	SIZE	PAGE	PROCESS	DRAWING NO.	BASIC CODE	SUB REV ▲
FREE	A4	1/1	COILING ~~MACHINE~~		6LE24951	0 02

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2		7	
3		8	
4		9	
5		10	

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