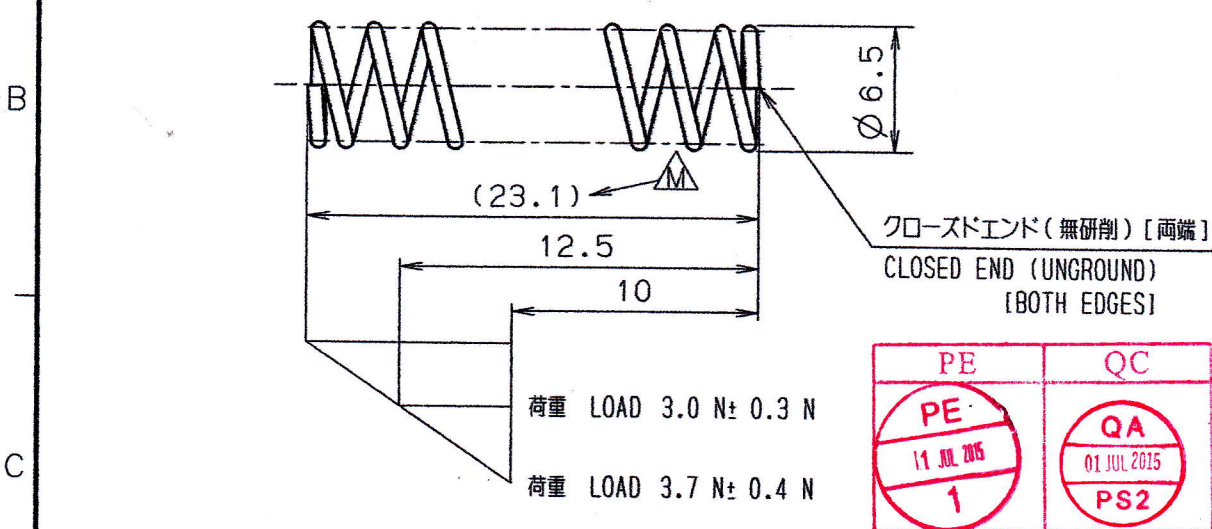


A 環境の注記
 当社の定めるグリーン調達ガイドライン (ホームページ参照) を遵守すること。
 NOTES OF ENVIRONMENT
 Conform to the Guideline for Green Procurement which our company defines.
 (Refer to homepage)

GENERAL TOLERANCE OF PLASTIC MOULDED PARTS (HONGI-08-311-2005)

DIM.	OVER	6	30	50	80	120	180	250	500	WARPING (FOR LENGTH)	
	MAX.	6	30	50	80	120	180	250	500		750
GRADE A		±0.1	±0.2	±0.3	±0.4	±0.6	±0.8	±1.0	±1.5	±2.0	0.5% OR LESS
GRADE B		±0.2	±0.3	±0.4	±0.5	±0.7	±1.0	±1.3	±2.0	±2.5	1% OR LESS
GRADE C		±0.3	±0.4	±0.5	±0.6	±0.9	±1.2	±1.5	±2.5	±3.0	1% OR LESS

UNSPECIFIED GRADE TO BE GRADE B. ANGULAR : ±5° MAX (BETWEEN TWO FACE)
 CORNER RADIUS: KEEP APPROXIMATE DIMENSIONS AS INDICATED.



円筒圧縮コイルばね要目表
 TABLE OF ESSENTIALS FOR CYLINDRICALLY COILED COMPRESSION SPRING

材料 MATERIAL	SEE TITLE BLOCK	熱処理 HEAT TREATMENT	低温焼なまし LOW TEMPERATURE ANNEALING
材料の直径 mm DIAMETER OF MATERIAL	0.50	防せい処理 RUST PREVENTIVE TREATMENT	-
コイル外径 mm OUTSIDE DIAMETER OF COIL	6.5	ばね定数 N/mm SPRING RATE	0.28
有効巻数 ACTIVE COILS	10	最大応力 N/mm ² MAXIMUM STRESS	560
総巻数 TOTAL COILS	12	密着高さ mm SOLID LENGTH	---
巻方向 DIRECTION OF HELIX	自由 FREE		

MATERIAL: SWIC-F SPEC./REMARKS: DIAMETER 0.50
 TREATMENT/FINISH: DEGREASING

E

PREVIOUS DRAWING NO.	REF MASS(g)	CALC VM(cm ³)	NAME
			SPG-C-6R5XR5X23R1-FEED-3N
東芝テック株式会社 TOSHIBA TEC CORPORATION		SCALE	SIZE
		1:1	A4
		PAGE	PROCESS
		1/1	COILING
		DRAWING NO.	BASIC CODE
		6LJ37404	000
PAGE COMBINATION LIST		EDITED BY	DESIGN
NO ISSUE NO.		ADAM_NX	Y. SUGIZAKI
2 7			2012/10/24
3 8			2012/10/25
4 9			2012/10/25
5 10			2012/10/25
QT RANK		METRIC	COUNT
C3		mm	2
		MODIFY	CHECK
		Y. SUGIZAKI	T. NARAOKA
		2013/03/25	2012/10/25
			2013/03/28
			2013/03/29
			APPROVE
			I. YAHATA
			2012/10/25
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			JVB38122

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