

1 2 3 4

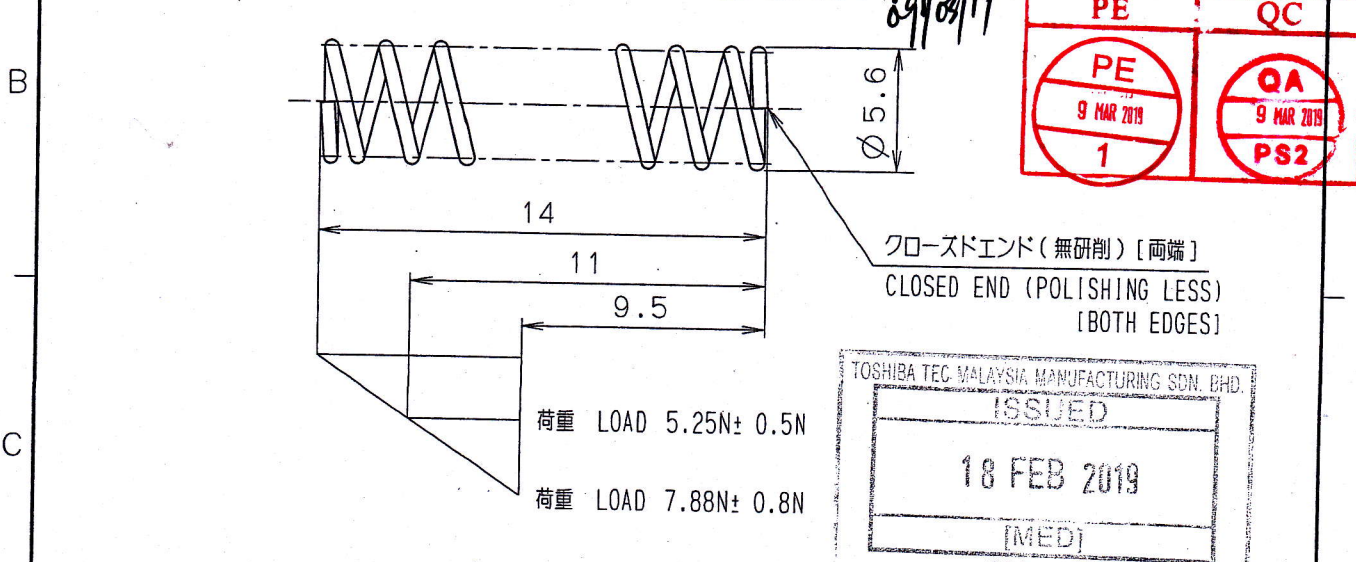
環境の注記  
 当社の定めるグリーン調達ガイドライン (ホームページ参照) を遵守すること。また、DEHP, DBP, BBP, DIBPの使用を禁止すること。  
 NOTES OF ENVIRONMENT  
 Conform to the Guideline for Green Procurement which our company defines. (Refer to homepage)  
 In addition, prohibit use of DEHP, DBP, BBP, DIBP.

GENERAL TOLERANCE OF MACHINED PARTS (HONGI-08-311-2005)

TOLERANCE OF LINEAR DIMENSIONS			TOLERANCE OF ANGULAR DIMENSIONS		
RANGE OF LENGTH			LENGTH OF SHORTER SIDE		
OVER	MAX.		OVER	MAX.	
—	6	±0.1	—	10	±1°
6	30	±0.2	10	50	±0.5°
30	120	±0.3	50	120	±20'
120	400	±0.5	120	400	±10'
400	1000	±0.8	400	1000	±5'

GENERAL GEOMETRICAL TOLERANCE ISO 2768-mK

08 FEB 2019  
 (206244-T)



PE	QC
PE 9 MAR 2019 1	QA 9 MAR 2019 PS2

TOSHIBA TEC MALAYSIA MANUFACTURING SDN. BHD.

ISSUED

18 FEB 2019

(MED)

(206244-T)

円筒圧縮コイルばね要目表  
 TABLE OF ESSENTIALS FOR CYLINDRICALLY COILED COMPRESSION SPRING

材料 MATERIAL	表題欄参照 SEE TITLE BLOCK	熱処理 HEAT TREATMENT	HAL
材料の直径 mm DIAMETER OF MATERIAL	0.7	防せい処理 RUST PREVENTIVE TREATMENT	XXX
コイル外径 mm OUTSIDE DIAMETER OF COIL	5.6	ばね定数 N/mm SPRING RATE	1.75N/mm
有効巻数 ACTIVE COILS	10	最大応力 N/mm <sup>2</sup> MAXIMUM STRESS	397.1
総巻数 TOTAL COILS	12	密着高さ mm SOLID LENGTH	7
巻方向 DIRECTION OF HELIX	自由 FREE		

MATERIAL: SUS304-WPB

PREVIOUS DRAWING NO. REF MASS(g) CALC VM(cm<sup>3</sup>) NAME

SCALE SIZE PAGE PROCESS DRAWING NO. BASIC CODE SUB REV Δ

A4 1/1 SPRING 6LK54352 0:00

東芝テック株式会社  
 TOSHIBA TEC CORPORATION

EDITED BY ADAM\_NX DESIGN S. TANIGUCHI 2015/09/30 CHECK N. SHOJI 2015/10/03 APPROVE S. NOMURA 2015/10/05 INITIAL ISSUE NO. JVB46239

QT RANK C3 METRIC COUNT mm 3 MODIFY M. AKIYAMA 2019/01/11 CHECK 2019/02/01 APPROVE 2019/02/01 LATEST ISSUE NO. JVB51747

USED IN

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Moin: Ret...