

Spm200X15 3/3

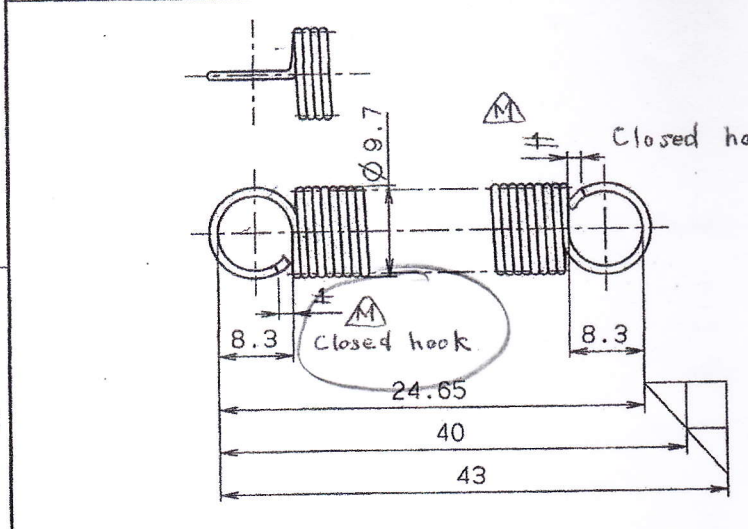
環境の注記
 当社の定めるグリーン調達ガイドライン (ホームページ参照) を遵守すること。
 NOTES OF ENVIRONMENT
 Conform to the Guideline for Green Procurement which our company defines.
 (Refer to homepage)

GENERAL TOLERANCE OF MACHINED PARTS (HONGI-08-311-2005)

TOLERANCE OF LINEAR DIMENSIONS			TOLERANCE OF ANGULAR DIMENSIONS		
RANGE OF LENGTH			LENGTH OF SHORTER SIDE		
OVER	MAX.		OVER	MAX.	
—	6	±0.1	—	10	±1°
6	30	±0.2	10	50	±0.5°
30	120	±0.3	50	120	±20'
120	400	±0.5	120	400	±10'
400	1000	±0.8	400	1000	±5'

GENERAL GEOMETRICAL TOLERANCE ISO 2768-mK

2016/5/3
 S. Taniguchi
 Run Chg



初張力 0.9 N
 INITIAL TENSION
 荷重 5.6 N ± 0.6 N
 LOAD
 荷重 6.6 N ± 0.7 N
 LOAD

円筒引張コイルばね要目表
 TABLE OF ESSENTIALS FOR CYLINDRICALLY COILED EXTENSION SPRING

巻き方 TYPE OF COILING	密着巻 SOLID COILING	フック形状 SHAPE OF HOOKS	逆丸フック REVERSED CIRCULAR HOOK	TYPE A
材料 MATERIAL	表語欄参照 SEE TITLE BLOCK	熱処理 HEAT TREATMENT	低温焼なまし LOW TEMPERATURE ANNELING	
材料の直径 mm DIAMETER OF MATERIAL	0.7	防錆処理 RUST PREVENTIVE TREATMENT	黒染め BLACKENING AGENTS	
コイル外径 mm OUTSIDE DIAMETER OF COIL	9.7	ばね定数 N/mm SPRING RATE	0.31	
有効巻数 ACTIVE COILS	10.5	最大応力 N/mm ² MAXIMUM STRESS	487	
巻方向 DIRECTION OF HELIX	自由 FREE			

MATERIAL: SWP-A
 SPEC./REMARKS:
 TREATMENT/FINISH:

PREVIOUS DRAWING NO. REF MASS(g) CALC VM(cm³) NAME
 SPE-BELT-TENS-F-56

東芝テック株式会社
 TOSHIBA TEC CORPORATION
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