

BOND INDUSTRIAL SUPPLY SDN. BHD.

DRAWING

CUSTOMER : HL TECH PRECISION ENGINEERING

PART NO	DESCRIPTION	MATERIAL	PROCESS NAME:
L20xOD7.0xT9x0.60MM	COMPRESSION SPRING	SUS Ø0.60MM	



SPECIFICATION

Free Length : 20 ±1mm
Outside Diameter : 7.0 REF
Inside Diameter : 5.8 ±0.1mm
Total Turns : 9.0 REF
Closed Turns : 2 turns on each side

CHECK POINTS

VISUAL : NO DAMAGES

DIMENSIONS : ALL DIMENSION SHOULD BE CHECKED
DIMENSIONS TO BE RECORDED

METHOD OF
CHECKING : RULER, CLP, & MMR

PROCESS

FLOW CHART:

REVISION NO: 00

DOC:

PREPARED BY: SL LIM

DATE: 19/11/2019

CHECKED BY: SL LIM

DATE: 19/11/2019

APPROVED BY: JB LOU

DATE: 19/11/2019

FOR CUSTOMER APPROVAL

APPROVED BY

DESIGNATION

DATE
