

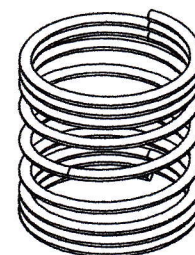
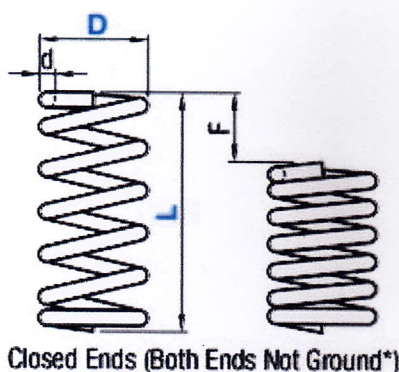
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| SYM | REVISION | APPROVED | DATE |
|-----|-------------------------------|------------|------------|
| C | RELEASE FOR PVT TOOLING BUILD | BRANDON G. | 2017.11.27 |



Closed Ends (Both Ends Not Ground*)

| d | D | L | F |
|------|-----|------|-----|
| 0.30 | 5.4 | 11.5 | 7.5 |

*NOTE:

1. Material: SWP-B (Piano wire)
2. Finish: Temper treatment
3. Number of active turns: 5
4. End turn: 2
5. Total number of turns: 9
6. Spring constant: 0.12N/mm
7. Machining oil: specified quick-drying oil (in case of using other oil: degreasing)
8. No use of Konica Minolta prohibition material.
9. Refer to Konica Minolta appearance standard
10. Contamination, oil is not acceptable

RESTRICTED

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DO NOT SCALE THIS
METRIC
DRAWING

| GENERAL TOLERANCE | NOMINATION SIZE SECTION | A | B | C | FINISHING STANDARD | | | ANGLE TOLERANCE | | | |
|-------------------|-------------------------|------|------|------|--------------------|---------|--------------|-----------------------|------|-----|-----|
| | | | | | A | B | C | A | B | C | |
| | BELOW 63 | ±0.1 | ±0.2 | ±0.5 | | CHAMFER | Burr Removal | NO DEBURRING REQUIRED | ±30' | ±1° | ±2° |
| | BETWEEN 63 TO 250 | ±0.2 | ±0.4 | ±1.0 | | | | | | | |
| | BETWEEN 250 TO 500 | ±0.3 | ±0.6 | ±1.5 | | | | | | | |
| | BETWEEN 500 TO 1000 | ±0.4 | ±0.8 | ±2.0 | | | | | | | |

| GENERAL TOLERANCE | B | ITEM | QTY. | PART/MATERIAL-DESCRIPTION: | MAT'L PART NO. | MAT'L DWG NO. | MAT'L SPEC. |
|--------------------|---|-----------------|---------|----------------------------|----------------|---------------|-------------|
| ANGLE TOLERANCE | - | SEE NOTE | | | | | |
| FINISHING STANDARD | - | DRAWN | Brandon | DATE 20171127 | G340-70004-01S | | |
| APPEARANCE GRADING | 4 | CHK'D | | TITLE: | SWITCH SPRING | | |
| GENERAL FINISHING | - | RELEASE TO PROD | | | REVISION C | STATUS | |
| AFTER PROCESS: | - | APPV'D | | SCALE:10:1 | SHEET 1 OF 1 | | |

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13/12/18