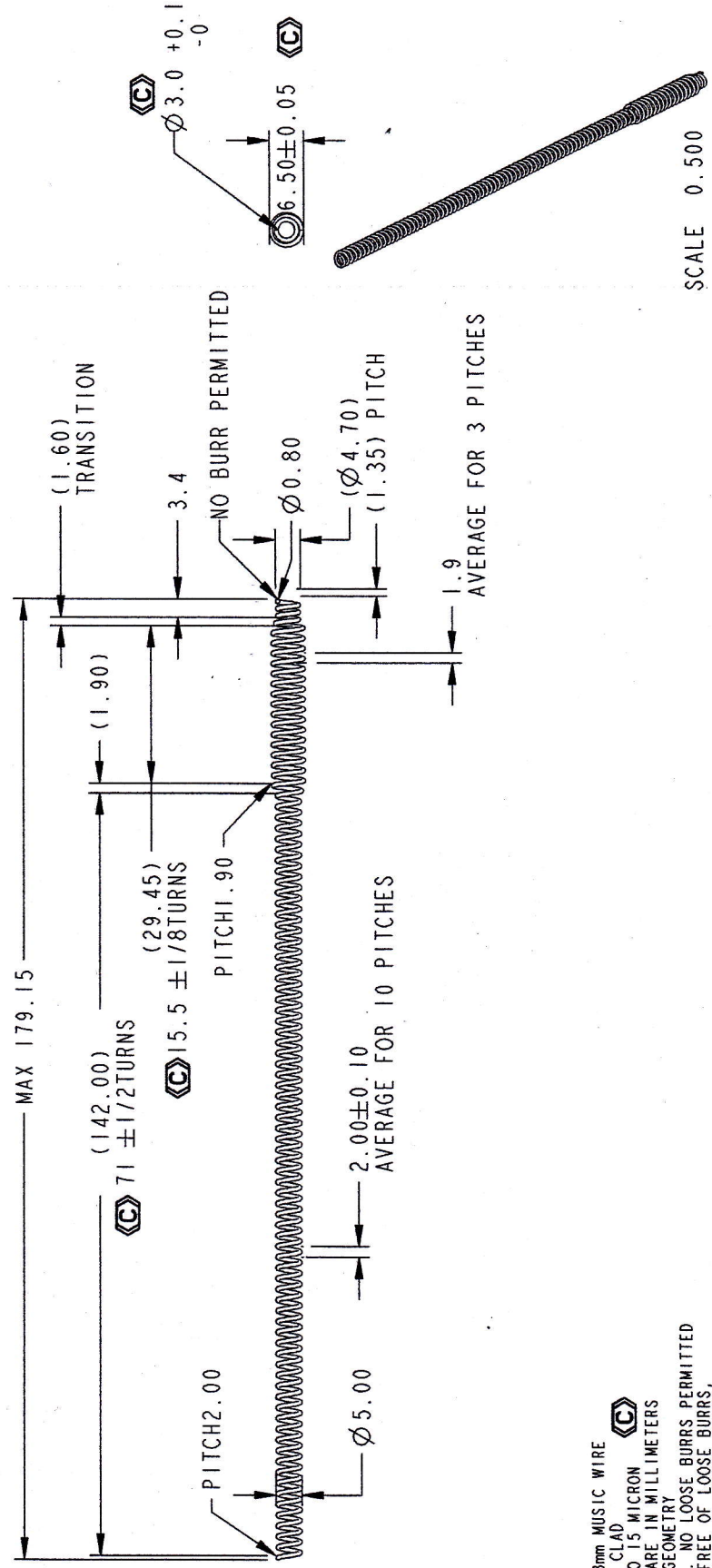


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:	REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
CAD DATABASE FILENAME: R-P0018-24-NT0-12		TB	CUT 3 TURNS FROM 74 TO 71 TURNS	10 JUNE 11	N/A	BONG



SCALE 0.500

NOTES:

- MATERIAL : Ø 0.8mm MUSIC WIRE
- PLATING: COPPER CLAD
- THICKNESS: 10 TO 15 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREIN ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONSENT.				
TOLERANCES (UNLESS SPECIFIED):		MATERIAL: SEE NOTES		
X.X	±0.1	METRIC UNITS = mm		
ANGLES	±0.05	SEE NOTES		
CONCENTRICITY	±0.05	DRAWN: KY Ho		
PERPENDICULARITY	±0.05	CHECKED: KY Ho		
FLATNESS	±0.05	APPROVED: BL Loy		
BREAK ALL CORNERS R0.25 MAX		FINISH: SEE NOTES		
C INDICATES CRITICAL DIMENSION		SCALE: 0.800		
S7 INDICATES SPC REQUIRED Cpk < 1.5 REQUIRES CORRECTIVE ACTION		PART NUMBER: R-P0018-24-NT0-12		
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994		PAGE: 1 OF 1		

emits Technology Sdn. Bhd.

No.2, Lorong Bahlio, Tam Industri Bahlio, Muk Merdu 13400 Butterworth, Penang, Malaysia.

INNER-SPRING, HYT PD780 WIDE BAND

SIZE **A4**

PROJECT DATABASE LOCATION: