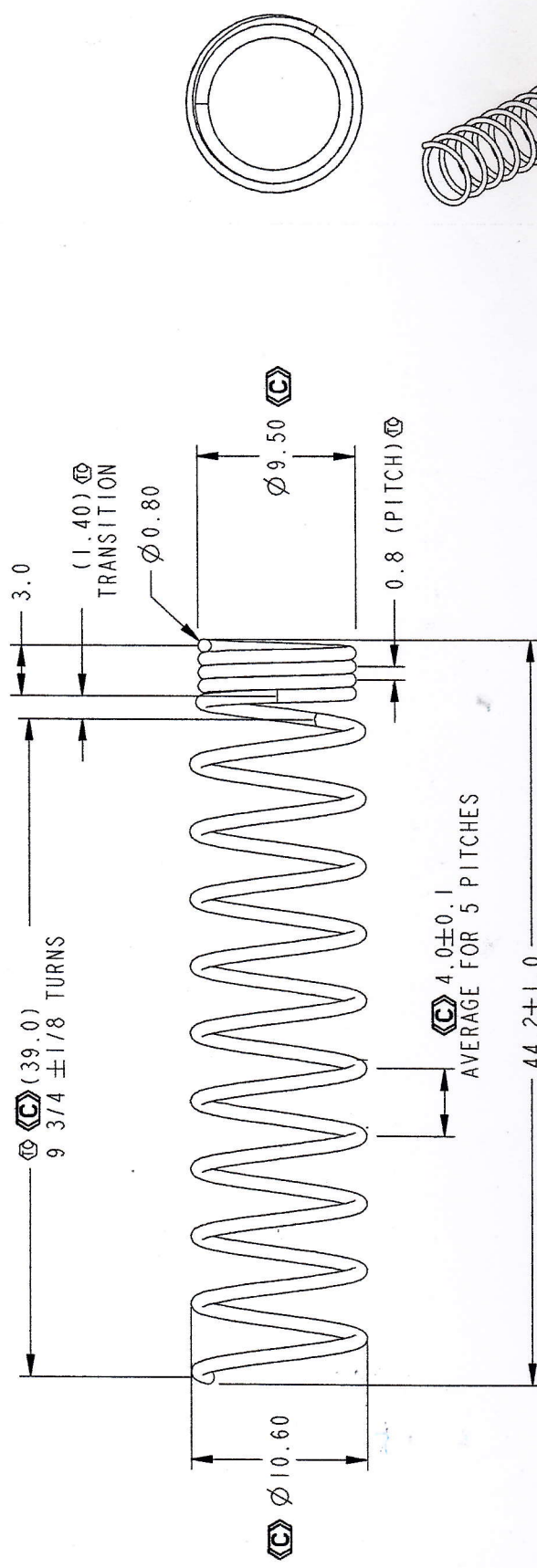


FOR REFERENCE ONLY IF PRINTED

CAD DATABASE FILENAME: R-P0018-24-NT0-13

DRAWING STATUS:

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
TB	CUT 4 1/4 TURNS FROM 14 TO 9 3/4 TURNS CHANGED LENGTH (41.2) TO (39.0). ADDED DIMENSION (1.40) TRANSITION & 0.8 (PITCH)	10 JUNE 11	N/A	BONG
TC		18 JAN 12	N/A	BONG



SCALE 1.000

NOTES:

- MATERIAL : Ø0.8mm MUSIC WIRE
- PLATING: COPPER CLAD
- THICKNESS: 10 TO 15 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM, NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE ROHS DIRECTIVE 2002/95EC AND GP SS-00239 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
<p>EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.</p>				
<p>emits Technology Sdn. Bhd.</p> <p>No.2, Lorong Dahlia, Tam Industri Dahlia, Mat Werdin 13400 Butterworth, Penang, Malaysia.</p>				
<p>OUTER SPRING, HYT PD780 WIDE BAND</p>				
<p>A4 SIZE</p>				
<p>SCALE: 2.500</p>				
<p>REV: TC</p>				
<p>PART NUMBER: R-P0018-24-NT0-13</p>				
<p>PAGE: 1 OF 1</p>				

TOLERANCES (UNLESS SPECIFIED):
 DIMENSIONS ±0.05
 ANGLES ±0.05
 CONCENTRICITY ±0.05
 PERPENDICULARITY ±0.05
 FLATNESS ±0.05
 BREAK ALL CORNERS R0.25 MAX
 (C) INDICATES CRITICAL DIMENSION
 (S) INDICATES SPC REQUIRED
 Cpk < 1.5 REQUIRES CORRECTIVE ACTION
 PER ASME Y14.5M-1994

METRIC UNITS = mm
 DRAWN: KY Ho
 CHECKED: KY Ho
 APPROVED: BL Loy

MATERIAL: SEE NOTES

FINISH: SEE NOTES

PROJECT DATABASE LOCATION: