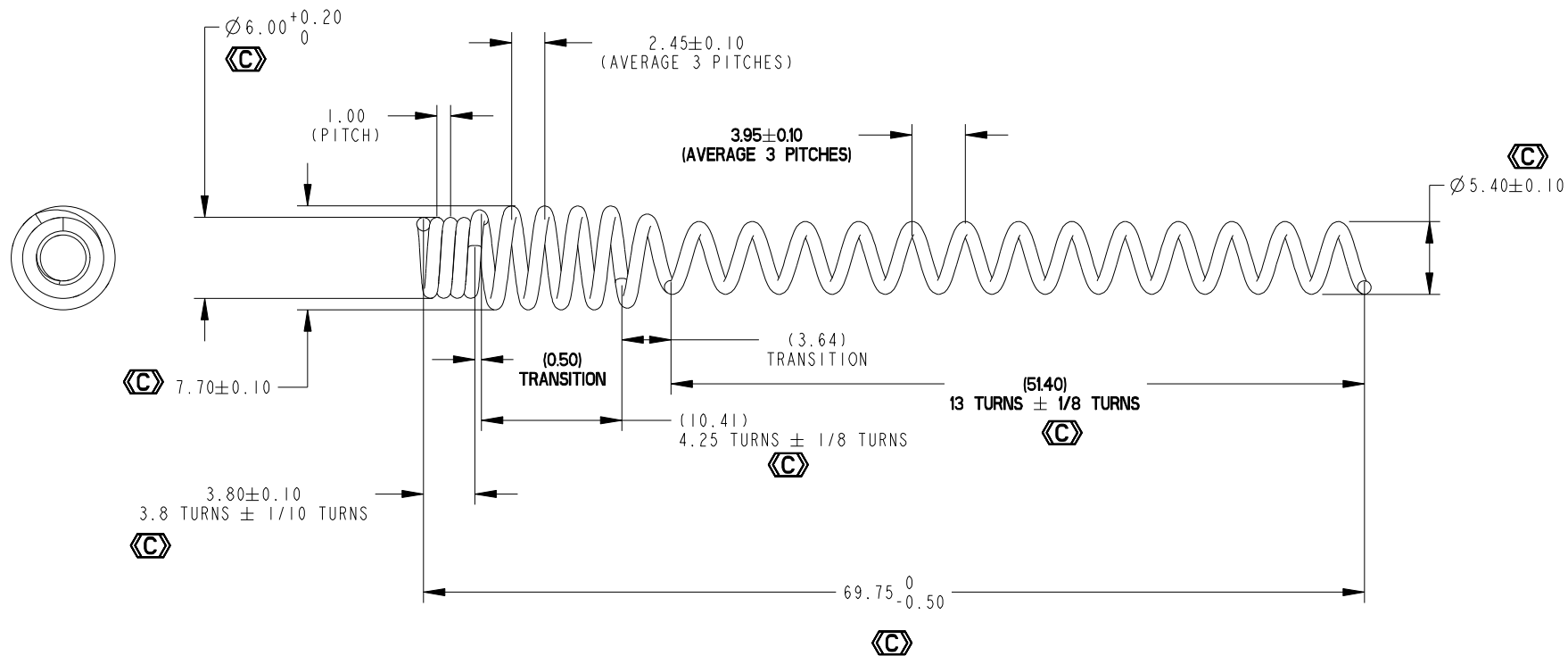


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME:	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
TA	PRE-RELEASED	21 FEB 13	N/A	BONG
TB	CHANGED PITCH AND TRANSITION AND LENGTH	12 APRIL 13	N/A	BONG
TC	ADDED 0.75 TURN, CHANGED TOLERANCE	9 MAY 13	N/A	BONG
TD	CHANGED PITCHES, LENGTH AND TURNS, RANGE CHANGED TO 300-337MHz	16 MAY 13	N/A	BONG



NOTES:

1. MATERIAL : \varnothing 1.0mm MUSIC WIRE
2. PLATING: COPPER PLATED, THICKNESS: 6 TO 10 MICRON
3. ALL DIMENSIONS ARE IN MILLIMETERS
4. CAD CONTROLLED GEOMETRY
5. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
6. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
7. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
8. DO NOT SCALE DRAWING.
9. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
10. DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
11. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

TOLERANCES (UNLESS SPECIFIED):
 X.X ± 0.1
 X.XX ± 0.05
 ANGLES $\pm 1^\circ$
 CONCENTRICITY ± 0.05
 PERPENDICULARITY ± 0.05
 FLATNESS ± 0.05

BREAK ALL CORNERS RO.25 MAX

(C) INDICATES CRITICAL DIMENSION

(ST) INDICATES SPC REQUIRED
 Cpk < 1.5 REQUIRES CORRECTIVE ACTION

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.

METRIC UNITS = mm	MATERIAL: MUSIC WIRE
DRAWN: KY Ho	FINISH: SEE NOTE
CHECKED: KY Ho	
APPROVED: BL Loy	

Emits Technology Sdn. Bhd.

Plot 24, Hilir Sungai Keluang 3, Fasa 4, Bayan Lepas Free Industrial Zone, 11900 Penang.

INNER SPRING 360-400MHz, BELIZE REUNION **A4**
SIZE

SCALE: 2.000	REV. TD	PART NUMBER: R-P0082-24-NT0-12	PAGE: 1 OF 1
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PROJECT DATABASE LOCATION: