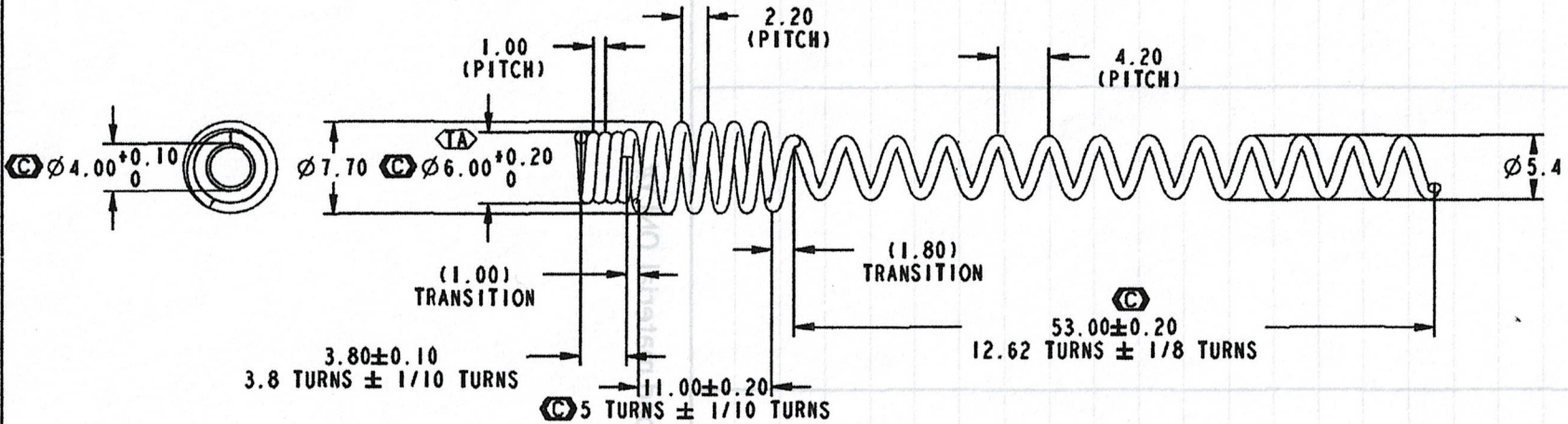


FOR REFERENCE ONLY IF PRINTED
DRAWING STATUS:
CAD DATABASE FILENAME:

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
TA	PRE-RELEASED	12 APRIL 13	N/A	BONG



NOTES:

1. MATERIAL : ϕ 1.0mm MUSIC WIRE
2. PLATING: COPPER CLAD
THICKNESS: 6 TO 10 MICRON
3. ALL DIMENSIONS ARE IN MILLIMETERS
4. CAD CONTROLLED GEOMETRY
5. MAX BURR 0.05MM, NO LOOSE BURRS PERMITTED
6. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
7. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL
8. DO NOT SCALE DRAWING.
9. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
10. DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
11. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

PROJECT DATABASE LOCATION:

TOLERANCES UNLESS SPECIFIED:
 F.3 0.1
 F.20 0.05
 ANGLES 0.05
 PERPENDICULARITY 0.05
 FLATNESS 0.05
 DREAM ALL CORNERS R0.25 MAX
 (C) INDICATES CRITICAL DIMENSION
 (ST) INDICATES SPC REQUIRED
 Cpk < 1.5 REQUIRES CORRECTIVE ACTION
 DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT TO BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONSENT.

METRIC UNITS : mm	MATERIAL: MUSIC WIRE	emits Technology Sdn. Bhd.	
		No.2, Lorong Dahlia, Des Industri Dahlia, Mal Medan 13400 Butterworth, Penang, Malaysia.	
DRAWN: BONG	FINISH: COPPER CLAD	INNER SPRING 350-380MHz, NEW BELIZE LMR STUBBY	A4 SIZE
CHECKED: BONG	APPROVED: PUNJIA	SCALE: 2.000	REV. TA PART NUMBER: R-P0085-24-INT-12 PAGE: 1 OF 1

18/1/17