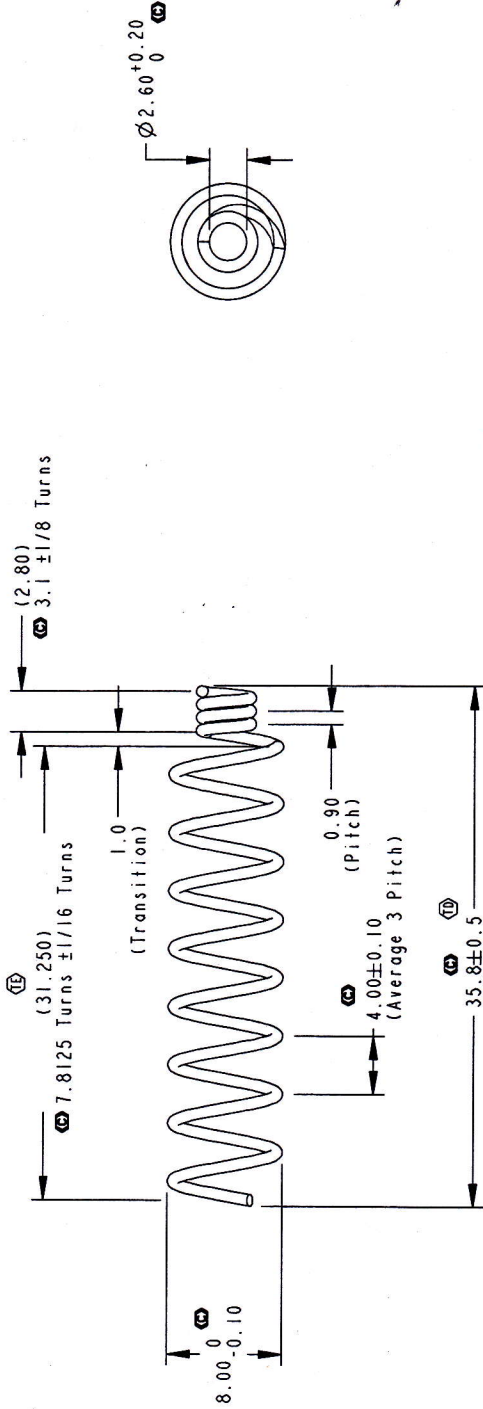


FOR REFERENCE ONLY IF PRINTED
 CAD DATABASE FILENAME: SPRING_UHF_TONGA

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
TC	Released for Production.	10-Apr-17	N/A	KY Ho
TD	Dim change from 32 to 33.25mm (requested by customer) & tolerance revised.	25-May-17	N/A	KY Ho
TE	Dim changed from 33.25 to 31.25mm.	12-Jun-17	N/A	KY Ho



SCALE 2.000

NOTES:

1. MATERIAL : $\varnothing 0.8\text{mm} \pm 0.1\text{mm}$ MUSIC WIRE
2. PLATING: COPPER CLAD
3. THICKNESS: 6 to 10 MICRON
4. ALL DIMENSIONS ARE IN MILLIMETERS
5. CAD CONTROLLED GEOMETRY
6. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
7. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
8. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
9. DO NOT SCALE DRAWING.
10. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
11. DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
12. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE ROHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

PROJECT DATABASE LOCATION:

TOLERANCES (UNLESS SPECIFIED):
X, Y ± 0.5
Z, XZ ± 0.05
ANGLES $\pm 1^\circ$
CONCENTRICITY ± 0.05
PERPENDICULARITY ± 0.05
SYMMETRY ± 0.05
BREAK ALL CORNERS R0.25 MAX
(C) INDICATES CRITICAL DIMENSION
(ST) INDICATES SPC REQUIRED
CPK < 1.5 REQUIRES CORRECTIVE ACTION
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSSED IN WHOLE OR IN PART WITHOUT EMITS CONSENT.	
MATERIAL: See Notes	emits Technology Sdn. Bhd. No.2, Lorong Dahlia, Tmn Industri Dahlia, Mak Mandin 13400 Butterworth, Penang, Malaysia.
DRAWN: KY Ho	Spring Band-3 435-470MHz, Tonga UHF
CHECKED: KY Ho	SCALE: 1.000
APPROVED: BL Loy	REV. TE
	PART NUMBER: R-P0108-24-NT0-12
	SIZE: A4
	PAGE: 1 OF 1

