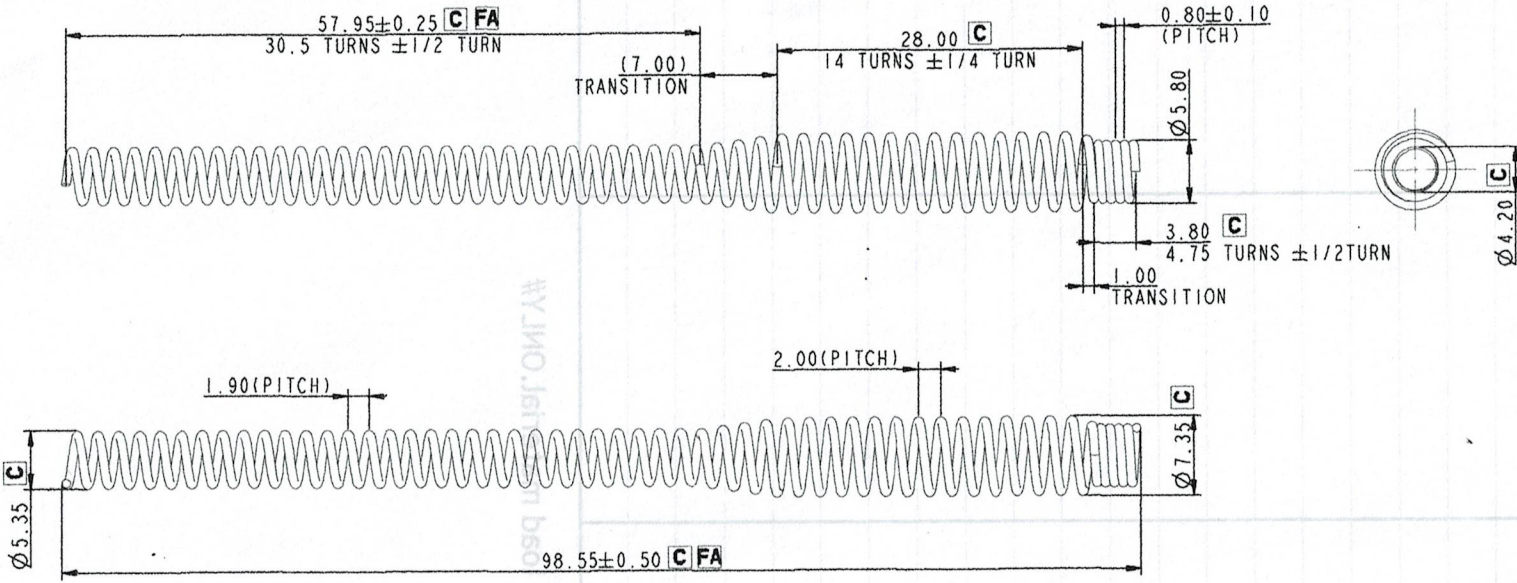


FOR REFERENCE ONLY IF PRINTED DRAWING STATUS:
 CAD DATABASE FILENAME: R-P0126-24-NT0-12-FA

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
TA	INITIAL RELEASE	10 JULY 15	-	BONG
TB	CHANGE TURNS FROM 32 TO 30.5	26 OCT 15	-	BONG
FA	CHANGE TOLERANCE AND UPDATE TOLERANCE TABLE	09 DEC 15	-	Jochi Zou



NOTES:

- MATERIAL : $\varnothing 0.8\text{mm}$ MUSIC WIRE
- PLATING: COPPER CLAD
THICKNESS: 6 TO 10 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS. <SAA MANAGEMENT CRITERION FOR GREEN PART> SAA/E-Z-01 LATEST VERSION.

TOLERANCES (UNLESS SPECIFIED): FA	
0-10	± 0.05
>10-35	± 0.1
>35	± 0.15
ANGLES	± 1
CONCENTRICITY	± 0.05
BREAK ALL CORNERS R0.25 MAX	
C	INDICATES CRITICAL DIMENSION
A	INDICATES SPC REQUIRED Cpk < 1.5 REQUIRES CORRECTIVE ACTION
DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994	

THE DRAWING AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSSED IN WHOLE OR PART WITHOUT EMITS'S CONSENT			
MATERIAL: $\varnothing 0.8\text{mm}$ MUSIC WIRE		emits Technology Sdn. Bhd.	
TREATMENT: SEE NOTES			
⊗	SEE TABLE	UNIT: mm	SCALE: 3:2
DESIGN: KY Ho	VERIFY: KY Ho	PART NUMBER: R-P0126-24-NT0-12-FA	PROJECT: -----
EE/ME:	CHECK: BL Loy	PART NAME: COIL SPRING, NEW BELIZE	A4 SIZE SHEET 1 / 1
DATE: 2015-12-09	SHEET: 125		