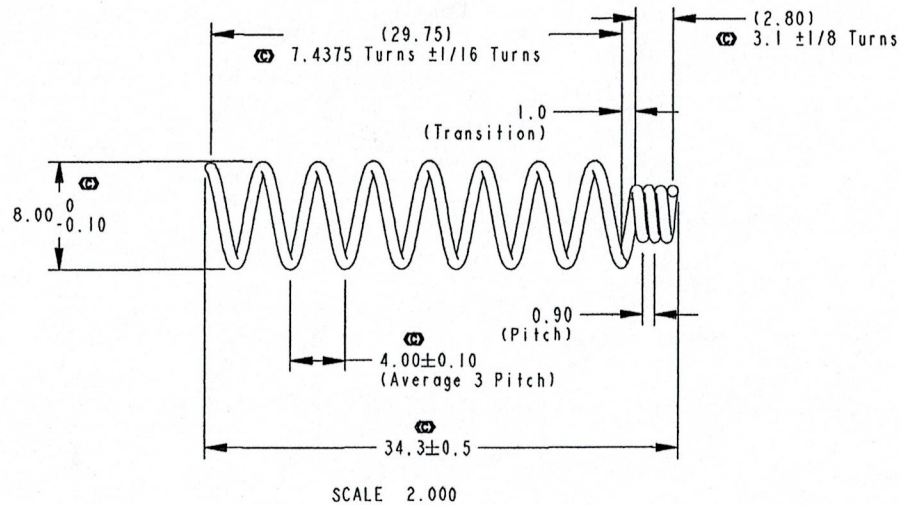


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: SPRING_UHF_TONGA	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
TA	Pre-Released.	29-Jun-17	N/A	KY Ho



NOTES:

- MATERIAL :  $\varnothing 0.8\text{mm} \pm 0.1\text{mm}$  MUSIC WIRE
- PLATING: COPPER CLAD  
THICKNESS: 6 to 10 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

TOLERANCES (UNLESS SPECIFIED):  
 X ±1.0  
 X.X ±0.5  
 X.XX ±0.05  
 ANGLES ±1°  
 CONCENTRICITY ±0.05  
 PERPENDICULARITY ±0.05  
 FLATNESS ±0.05  
 BREAK ALL CORNERS R0.25 MAX  
 (C) INDICATES CRITICAL DIMENSION  
 (ST) INDICATES SPC REQUIRED  
 Cp < 1.5 REQUIRES CORRECTIVE ACTION  
 DIMENSIONING AND TOLERANCING  
 PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT TO BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.

METRIC UNITS = mm	MATERIAL: See Notes
DRAWN: KY Ho	FINISH: See Notes
CHECKED: KY Ho	
APPROVED: BL Loy	

**emits Technology Sdn. Bhd.**

No.2, Lorong Dahlia, Tmn Industri Dahlia, Mak Mandin 13400 Butterworth, Penang, Malaysia.

<b>Inner Spring B4, 445 - 480MHz, Tonga UHF</b>		A4 SIZE
SCALE: 1.000	REV. TA	PART NUMBER: R-P0127-24-NT0-12
		PAGE: 1 OF 1

PROJECT DATABASE LOCATION: