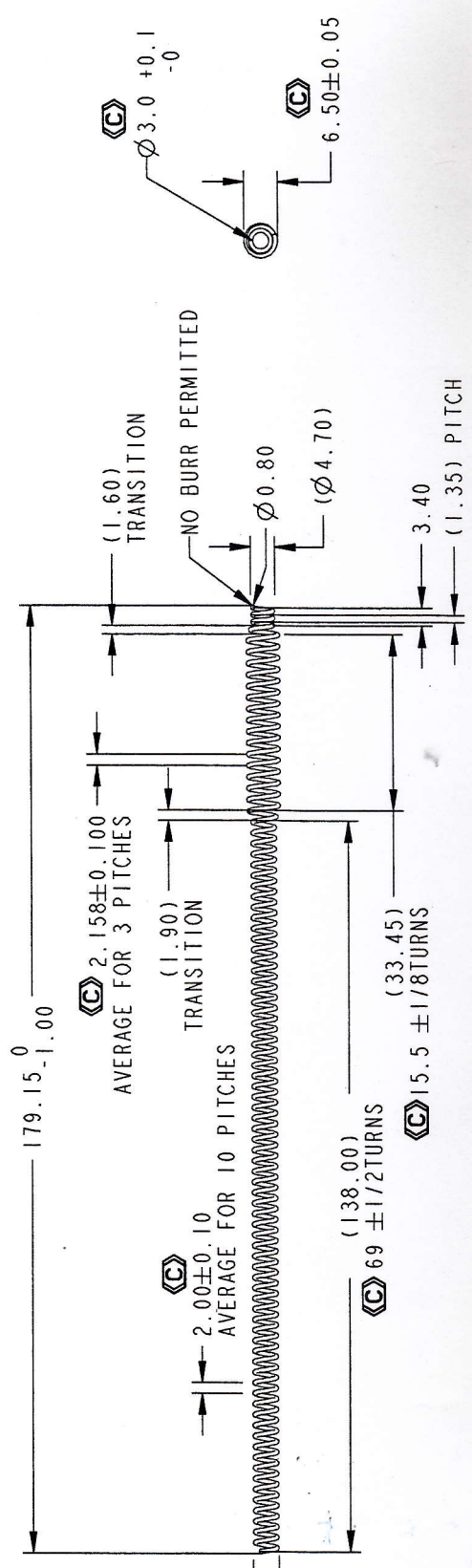


FOR REFERENCE ONLY IF PRINTED		DRAWING STATUS:	
CAD DATABASE FILENAME: INNER-SPRING			
REV.	DESCRIPTION.	DATE.	ECO NO.
A	Released for Production.	13-Sep-16	N/A
			BY.
			KY Ho



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
TOLERANCES (UNLESS SPECIFIED): X.X ±0.1 X.XX ±0.05 ANGLES ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05 BREAK ALL CORNERS TO 25 MAX (C) INDICATES CRITICAL DIMENSION (S) INDICATES SRE REQUIRED CPA & T.S. REQUIRES CORRECTIVE ACTION PER ASME Y14.5M-1994				
METRIC UNITS = mm DRAWN: KY Ho CHECKED: KY Ho APPROVED: BL Loy				
FINISH: SEE NOTES				
MATERIAL: SEE NOTES				
<b>emits Technology Sdn. Bhd.</b> No.2, Lorong Dablia, Im Industri Dablia, Muk. Mendis 13400 Butterworth, Penang, Malaysia.				
<b>Inner Spring, PD780 20cm WB, Male</b> SCALE: 0.800    REV. A    PART NUMBER: SPR301612054    PAGE: 1 OF 1				

- NOTES:
- MATERIAL :  $\varnothing 0.8$ mm MUSIC WIRE (C)
  - PLATING: COPPER CLAD (C)
  - THICKNESS: 10 TO 15 MICRON (C)
  - ALL DIMENSIONS ARE IN MILLIMETERS
  - CAD CONTROLLED GEOMETRY
  - MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
  - PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
  - NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
  - DO NOT SCALE DRAWING
  - PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
  - DIMENSIONS TO THEORETICAL INTERSECTION (T.T.I).
  - ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95/EC AND GP SS-00259 REQUIREMENTS.

PROJECT DATABASE LOCATION:

9/1/17