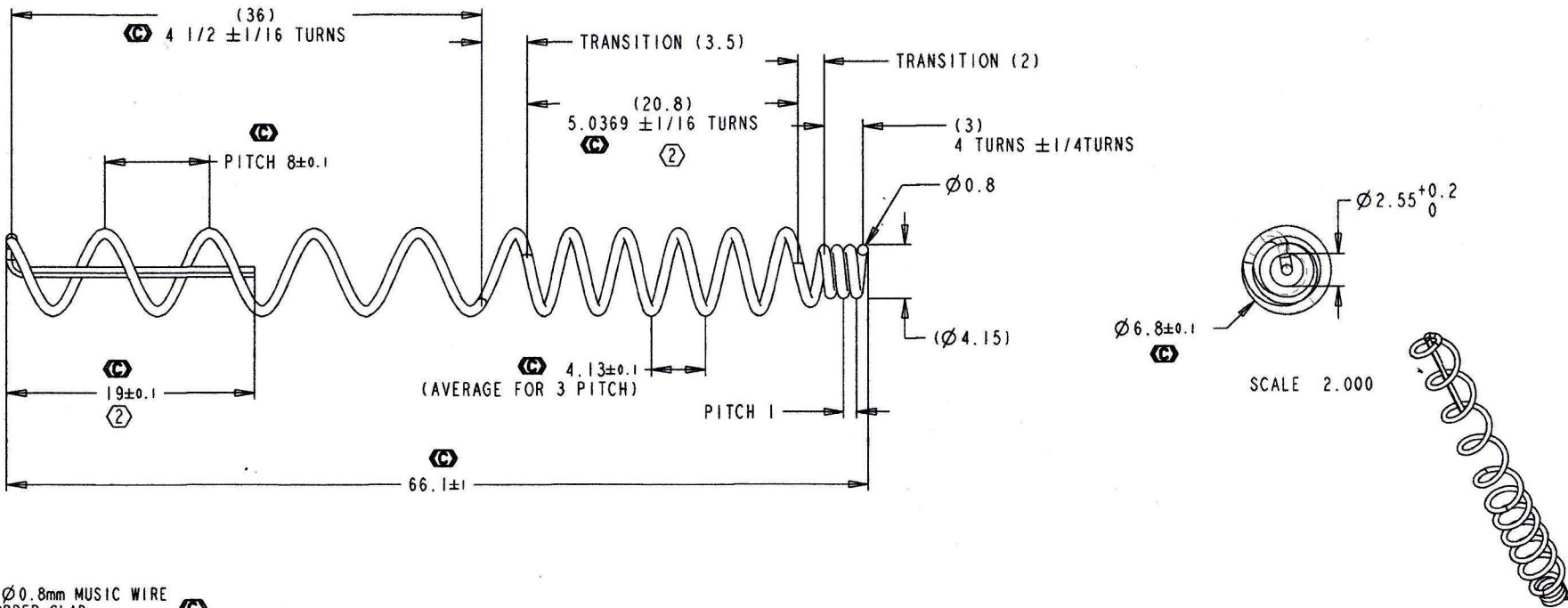


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: INNER_SPRING_400-470MHZ	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
1	Released for Prototype.	01-Mar-17	N/A	KY Ho
2	Dim changed from 4.786 to 5.0369 & 17.0 to 19.0mm	29-May-18	N/A	KY Ho



NOTES:

- MATERIAL : $\varnothing 0.8$ mm MUSIC WIRE
- PLATING: COPPER CLAD
THICKNESS: 8 TO 12 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMIT TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

PROJECT DATABASE LOCATION:

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
<p>TOLERANCES (UNLESS SPECIFIED): X.X ±0.1 X.XX ±0.05 ANGLES ±1° CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05</p> <p>BREAK ALL CORNERS R0.25 MAX</p> <p>Ⓢ INDICATES CRITICAL DIMENSION</p> <p>Ⓢ INDICATES SPC REQUIRED Cpk < 1.5 REQUIRES CORRECTIVE ACTION</p> <p>DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994</p>				
<p>EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.</p>				
<p>METRIC UNITS = mm</p>			<p>MATERIAL: SEE NOTES</p>	
<p>DRAWN: KY Ho</p>			<p>FINISH: SEE NOTES</p>	
<p>CHECKED: KY Ho</p>			<p>Inner Spring 400-470Mhz, G2 9cm</p>	
<p>APPROVED: BL Loy</p>			<p>A4 SIZE</p>	
<p>SCALE: 1.000</p>		<p>REV. 2</p>		<p>PART NUMBER: SPR301703000</p>
<p>emits Technology Sdn. Bhd.</p>				<p>No.2, Lorong Dahlia, Tmn Industri Dahlia, Mak Mandin 13400 Butterworth, Penang, Malaysia.</p>
<p>Inner Spring 400-470Mhz, G2 9cm</p>				<p>A4 SIZE</p>
<p>SCALE: 1.000</p>		<p>REV. 2</p>		<p>PART NUMBER: SPR301703000</p>
<p>PAGE: 1 OF 1</p>				<p>PAGE: 1 OF 1</p>