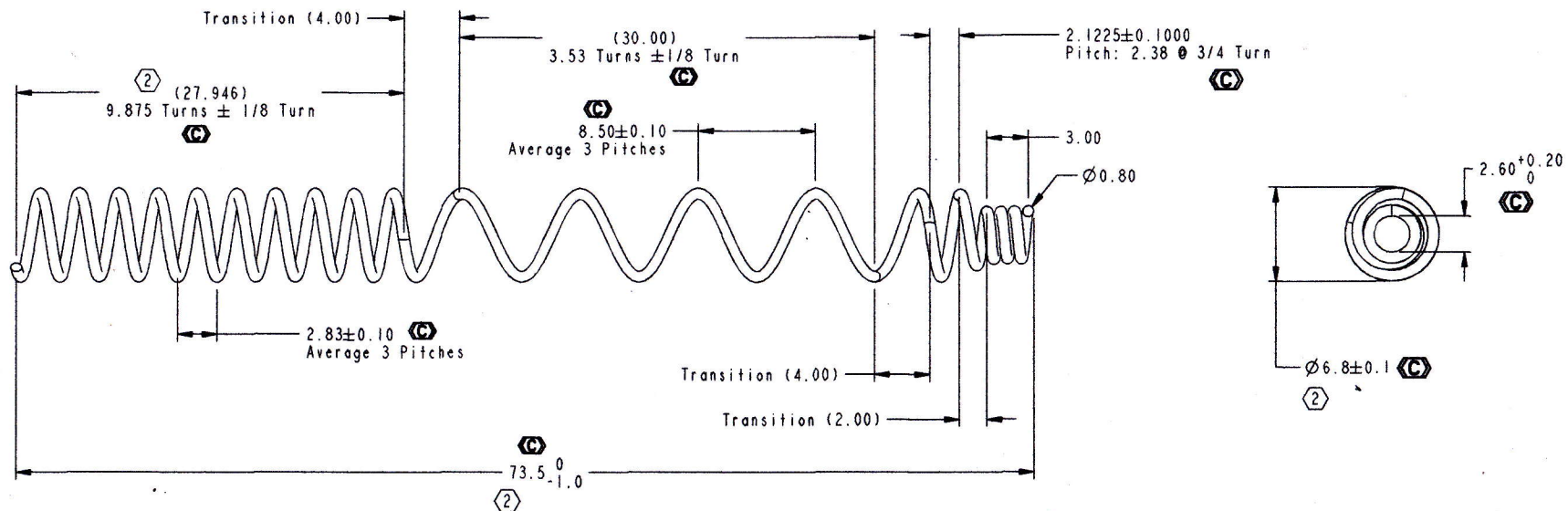


FOR REFERENCE ONLY IF PRINTED

DRAWING STATUS:

CAD DATABASE FILENAME:

REV	DESCRIPTION	DATE	BY
1	Released For Proto.	23-Jul-18	KY Ho
2	Dim changed from 33.25 to 27.946mm & tolerance changed.	13-Aug-18	KY Ho



NOTES:

1. MATERIAL :  $\varnothing 0.8$ mm MUSIC WIRE
2. PLATING: COPPER PLATED  
THICKNESS: 6 TO 12 MICRON
3. ALL DIMENSIONS ARE IN MILLIMETERS
4. CAD CONTROLLED GEOMETRY
5. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
6. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
7. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
8. DO NOT SCALE DRAWING.
9. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
10. DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
11. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

UNLESS OTHERWISE SPECIFIED TOLERANCES:  
 X.X ±0.1  
 X.XX ±0.05  
 ANGLES ±1  
 BREAK ALL CORNERS R0.1 MAX.  
 (C) INDICATES CRITICAL DIMENSION  
 (S) INDICATES SPC REQUIRED  
 Cpk < 1.5 REQUIRES CORRECTIVE ACTION  
 DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.

METRIC UNITS = mm		MATERIAL: SEE NOTES		<b>emits Technology Sdn. Bhd.</b> No.2, Lorong Dahlia, Tmn Industri Dahlia, Mat Masdin 13400 Butterworth, Penang, Malaysia.	
DRAWN KY Ho ME KY Ho MFG	CHECKED BL Loy EE KY Ho TOOLING	FINISH: SEE NOTES QUALITY PURCH			
TITLE: <b>Inner Spring 350-400MHz, G2</b>				<b>B</b> SIZE PAGE: 1 OF 1	
SCALE: 5.000		REV. 2		DRAWING NUMBER: <b>SPR301807185</b>	

HYT			
PROJECT CODE	PART NUMBER	NEXT ASSEMBLY	USED ON

13/8/18