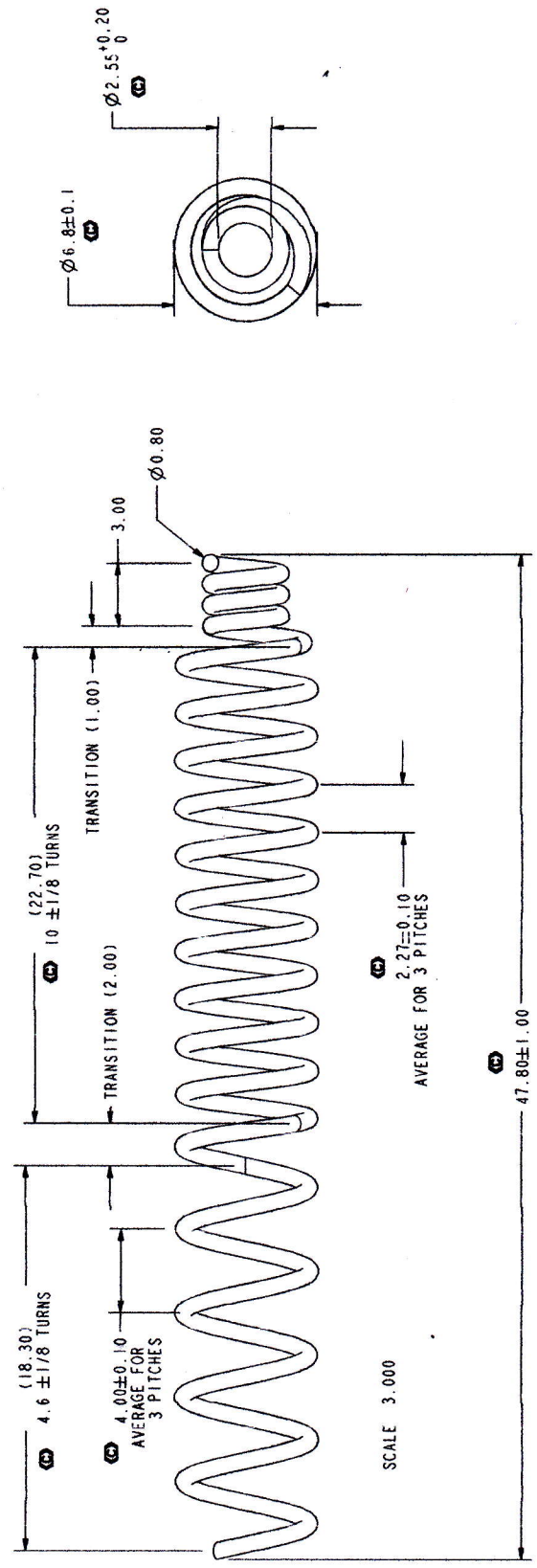


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:	REV.	DESCRIPTION	DATE	ECO NO.	BY.
CAD DATABASE FILENAME: INNER_SPRING		2	Remove Whip.	22-Oct-18	N/A	KY Ho



NOTES:

- MATERIAL :  $\varnothing 0.8\text{mm}$  MUSIC WIRE
- PLATING: COPPER PLATE
- THICKNESS: 6 TO 12 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE ROHS DIRECTIVE 2002/95EC AND 6P SS-00239 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
TOLERANCES (UNLESS SPECIFIED): X.XX ±0.05 X.X ±0.05 ANGLES ±0.05 CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05 BREAK ALL CORNERS R0.25 MAX (C) INDICATES CRITICAL DIMENSION (E) INDICATES SPC REQUIRED CPA < 1.5 REQUIRES CORRECTIVE ACTION PER ASME Y14.5M-1994				
METRIC UNITS = mm 				
MATERIAL: SEE NOTES FINISH: SEE NOTES				
DRAWN: KY Ho CHECKED: KY Ho APPROVED: BL Loy				
EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSSED IN WHOLE OR IN PART WITHOUT EMITS CONSENT.				
<b>emits Technology Sdn. Bhd.</b> No. 2, Leong Bahlio, Tan Jidat Sri Bahlio, Muk Nuaia 13000 Butterworth, Penang, Malaysia.				
<b>Inner Spring 360-400MHz/GPS, PTF50 66cm</b>				
<b>A4</b> SIZE				
SCALE: 2.000    REV. 2    PART NUMBER: <b>SPT501810230</b> PAGE: 1 OF 1				

PROJECT DATABASE LOCATION: