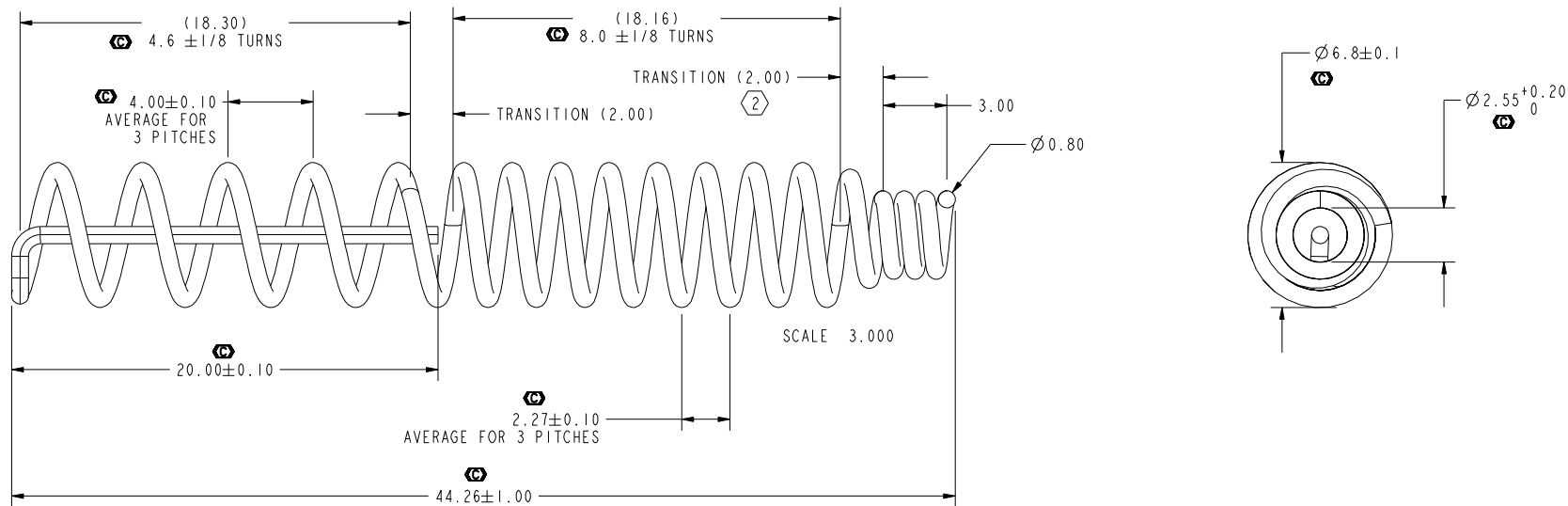


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: INNER_SPRING	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
1	Released for Prototype.	28-Sep-18	N/A	KY Ho
2	Changed transition from 1 to 2.	15-Aug-19	N/A	KY Ho



NOTES:

- MATERIAL : $\varnothing 0.8$ mm MUSIC WIRE
- PLATING: COPPER PLATE
THICKNESS: 6 TO 12 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.				
TOLERANCES (UNLESS SPECIFIED): X.X ±0.1 X.XX ±0.05 ANGLES ±1° CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05 BREAK ALL CORNERS R0.25 MAX (C) INDICATES CRITICAL DIMENSION (ST) INDICATES SPC REQUIRED C _{pk} < 1.5 REQUIRES CORRECTIVE ACTION DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994			METRIC UNITS = mm 	MATERIAL: SEE NOTES FINISH: SEE NOTES
DRAWN: KY Ho CHECKED: KY Ho APPROVED: BL Loy			emits Technology Sdn. Bhd. No.2, Lorong Dahlia, Tmn Industri Dahlia, Mak Mandin 13400 Butterworth, Penang, Malaysia.	
PROJECT DATABASE LOCATION:			Inner Spring 400-430MHz/GPS, PT350 65cm SCALE: 2.000 REV. 2 PART NUMBER: SPR301810231	A4 SIZE PAGE: 1 OF 1