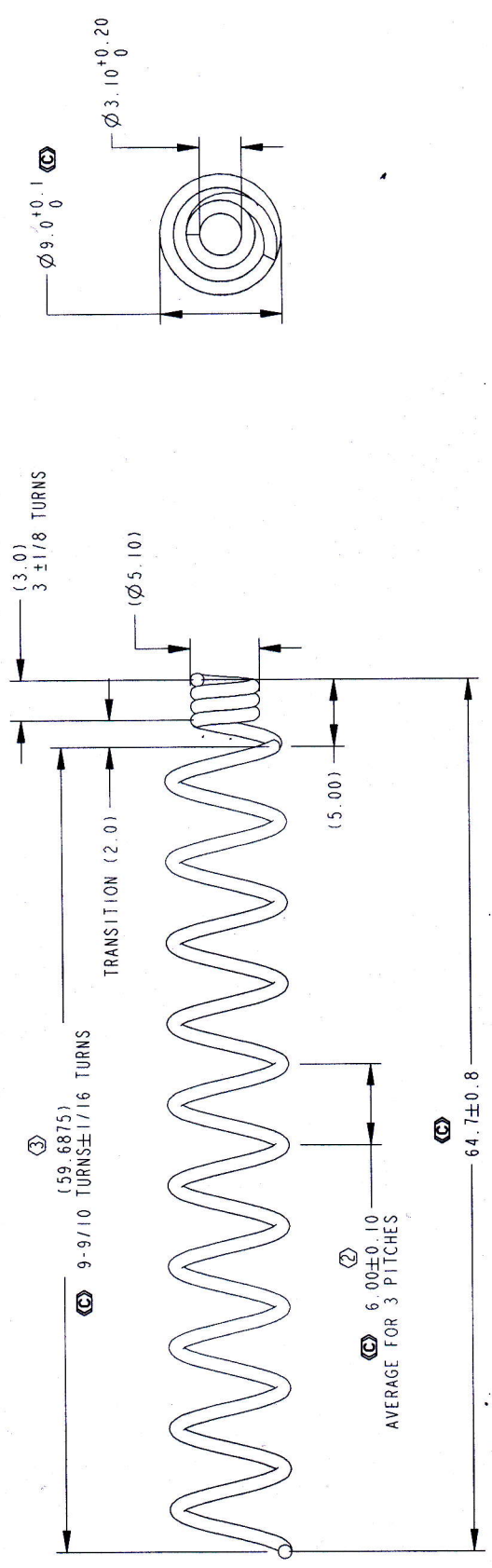


REV.	DESCRIPTION	DATE.	ECO NO.	BY.
1	Released for Prototype.	28-Jan-19	N/A	KY Ho
2	Pitch changed from 5mm to 6mm.	14-Mar-19	N/A	KY Ho
3	Dim changed from 60 to 59.6875mm.	10-Apr-19	N/A	KY Ho

FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: INNER-SPRING-380-430MHZ	



- NOTES:
- MATERIAL : Ø 1.0 mm MUSIC WIRE
  - PLATING : COPPER PLATED
  - THICKNESS : 6 TO 12 MICRON
  - ALL DIMENSIONS ARE IN MILLIMETERS
  - CAD CONTROLLED GEOMETRY
  - MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
  - PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
  - NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
  - DO NOT SCALE DRAWING.
  - PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
  - DIMENSIONS TO THEORETICAL INTERSECTION (T.I.)
  - ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE ROHS DIRECTIVE 2002/95/EC AND GP SS-00259 REQUIREMENTS.

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREON ARE PROPRIETARY TO EMITS, AND SHALL NOT TO BE DISCUSSED IN WHOLE OR IN PART WITHOUT EMITS CONSENT.	
<b>emits Technology Sdn. Bhd.</b>	
Plot 24, Hillir Sungai Keluang 3, Fasa 4, Bayan Lepas Free Industrial Zone, 11900 Penang.	
<b>Inner Spring 380-430MHz, Aragorn Refresh Slim</b>	
SCALE: 2.000 REV. <b>3</b> PART NUMBER: <b>SPR301901263</b> PAGE: 1 OF 1	
MATERIAL: SEE NOTES	FINISH: SEE NOTES
METRIC UNITS = mm	DRAWN: KY Ho
SEE NOTES	CHECKED: Por
APPROVED: BL Loy	

TOLERANCES UNLESS SPECIFIED:  
 X, XX ±0.05  
 ANGLES ±0.05  
 CONCENTRICITY ±0.05  
 PERPENDICULARITY ±0.05  
 FLATNESS ±0.05  
 BREAK ALL CORNERS R0.25 MAX  
 (C) INDICATES CRITICAL DIMENSION  
 (ST) INDICATES SPC REQUIRED  
 COA < 1.5 REQUIRES CORRECTIVE ACTION  
 DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

PROJECT DATABASE LOCATION: WINDCHILL

11/4/19