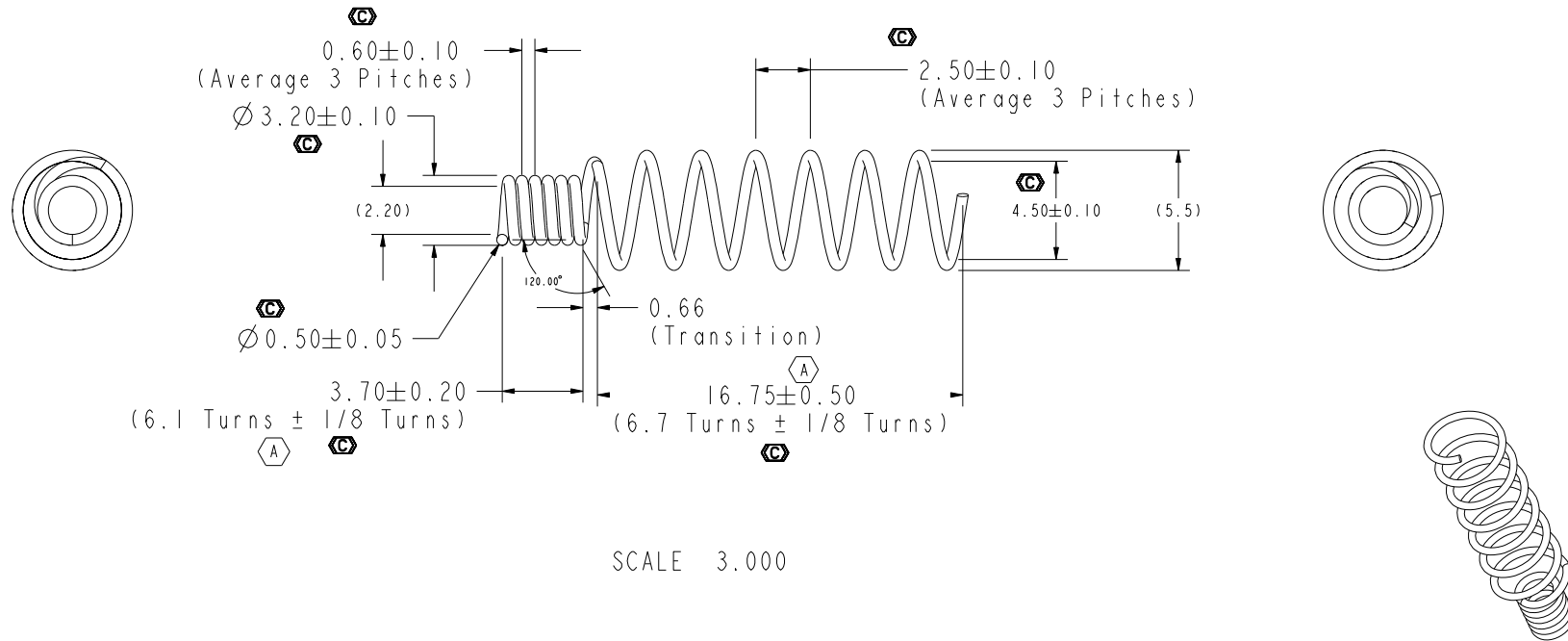


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: SPR301903282	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
A	Dim changed from 18mm to 16.75mm (6.7turns), 4mm to 3.7mm (6.1 turns)	02-JUL-19	N/A	ZUL



NOTES:

- MATERIAL : ∅ 0.50mm MUSIC WIRE
- PLATING: COPPER PLATED
THICKNESS: 8 TO 12 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMIT TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

TOLERANCES (UNLESS SPECIFIED):
 X ±1.0
 X.X ±0.5
 X.XX ±0.05
 ANGLES ±1°
 CONCENTRICITY ±0.05
 PERPENDICULARITY ±0.05
 FLATNESS ±0.05
 BREAK ALL CORNERS R0.25 MAX

C INDICATES CRITICAL DIMENSION
ST INDICATES SPC REQUIRED
 C_{pk} < 1.5 REQUIRES CORRECTIVE ACTION

DIMENSIONING AND TOLERANCING
 PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.

METRIC UNITS = mm	MATERIAL: See Notes
	FINISH: See Notes
DRAWN: KY Ho	
CHECKED: KY Ho	
APPROVED: BL Loy	

emits Technology Sdn. Bhd.

No.2, Lorong Dahlia, Tmn Industri Dahlia, Mak Mandin 13400 Butterworth, Penang, Malaysia.

Spring - Top, Renoir Stubby		A4 SIZE
SCALE: 2.000	REV. A	PART NUMBER: SPR301903282
		PAGE: 1 OF 1

PROJECT DATABASE LOCATION: