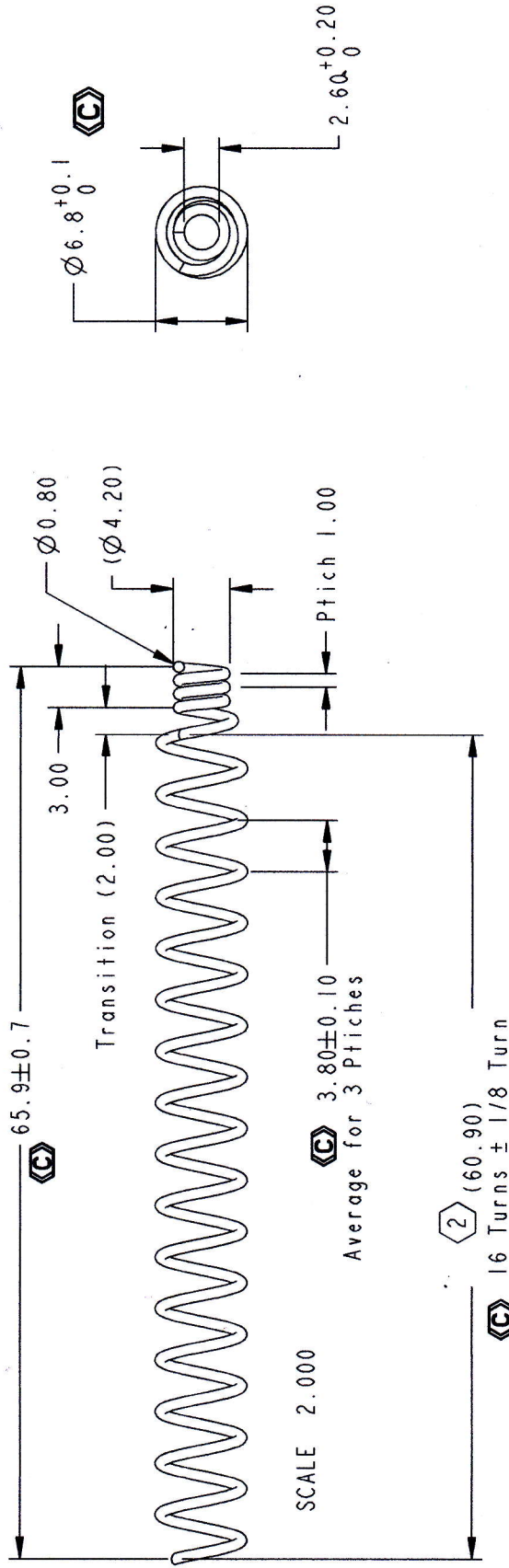


REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
1	Released for Prototype.	02-Apr-19	N/A	KY Ho
2	Dim changed from 68.50 to 60.90mm	19-Apr-19	N/A	KY Ho

FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: INNER_SPRING_350-400MHZ	



NOTES:

- MATERIAL : Ø0.8mm MUSIC WIRE
- PLATING: COPPER PLATED
- THICKNESS: 6 TO 12 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING.
- SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI)
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE ROHS DIRECTIVE 2002/95EC AND 6P SS-00259 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
			EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISSEMINATED IN WHOLE OR IN PART WITHOUT EMITS CONSENT.	
			MATERIAL: See Notes	
			FINISH: See Notes	
TOLERANCES (UNLESS SPECIFIED): X ±1.0 Y ±0.5 Z ±0.5 ANGLES ±0.5 CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05 BREAK ALL CORNERS R0.25 MAX (C) INDICATES CRITICAL DIMENSION (S) INDICATES SPC REQUIRED Cpk < 1.5 REQUIRES CORRECTIVE ACTION DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994				
METRIC UNITS = mm				
DRAWN: KY Ho CHECKED: KY Ho APPROVED: Loy				
SCALE: 3.000 REV. 2 PART NUMBER: SPR301904267				
PROJECT DATABASE LOCATION:				
emits Technology Sdn. Bhd. No. 2, Lorong Dahlia, Tmn Industri Dahlia, Mak Mandin 13400 Butterworth, Penang, Malaysia.				
Inner Spring 350-400MHz, PD790				A4 SIZE
PAGE: 1 OF 1				