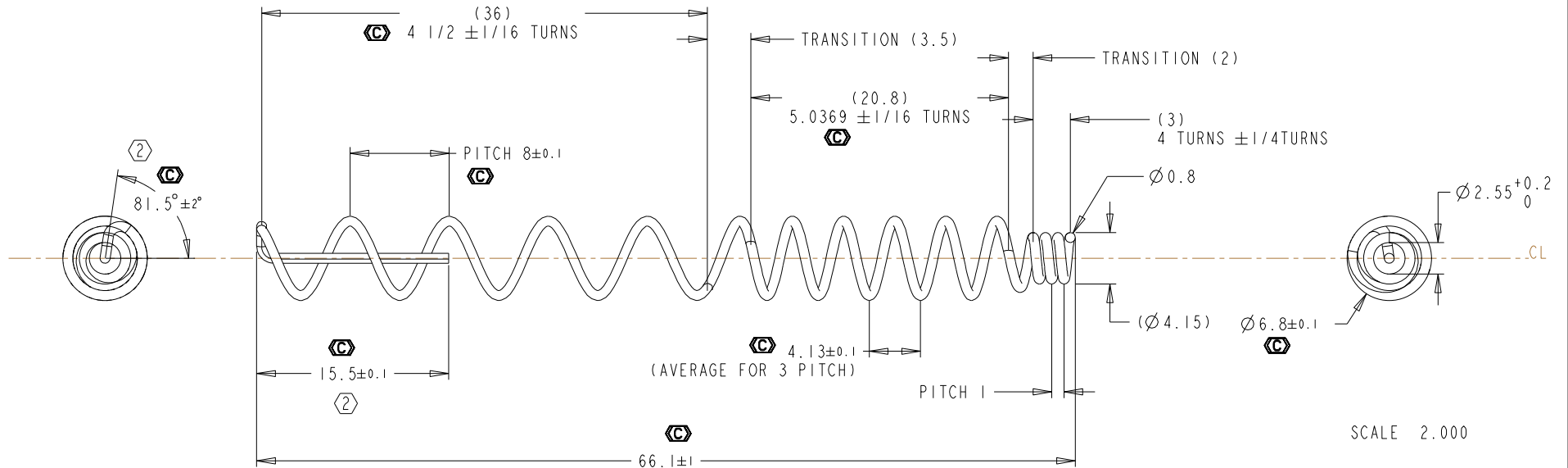


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: INNER_SPRING_400-470MHZ	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
1	Released for Prototype.	08-Apr-19	N/A	KY Ho
2	Add-in 81.5 deg & dim changed from 14.5 to 15.5mm.	25-Apr-19	N/A	KY Ho



NOTES:

- MATERIAL : $\varnothing 0.8$ mm MUSIC WIRE
- PLATING: COPPER PLATED
THICKNESS: 8 TO 12 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMIT TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
<p>TOLERANCES (UNLESS SPECIFIED): X.X ±0.1 X.XX ±0.05 ANGLES ±1° CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05</p> <p>BREAK ALL CORNERS R0.25 MAX</p> <p>Ⓢ INDICATES CRITICAL DIMENSION</p> <p>ⓈT INDICATES SPC REQUIRED C_{pk} < 1.5 REQUIRES CORRECTIVE ACTION</p> <p>DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994</p>				
<p>EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT TO BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.</p>				
			METRIC UNITS = mm	MATERIAL: SEE NOTES
DRAWN: KY Ho			FINISH: SEE NOTES	
CHECKED: KY Ho				
APPROVED: BL Loy				
<p>emits Technology Sdn. Bhd.</p> <p>Plot 24 hilir Sungai Keluang 3, Fasa 4, Bayan Lepas Free Industrial Zone, 11900 Penang</p>				A4 SIZE
<p>Inner Spring 400-470Mhz, PD790 9cm</p>				PAGE: 1 OF 1
SCALE: 1.000	REV. 2	PART NUMBER: SPR301904288		

PROJECT DATABASE LOCATION: