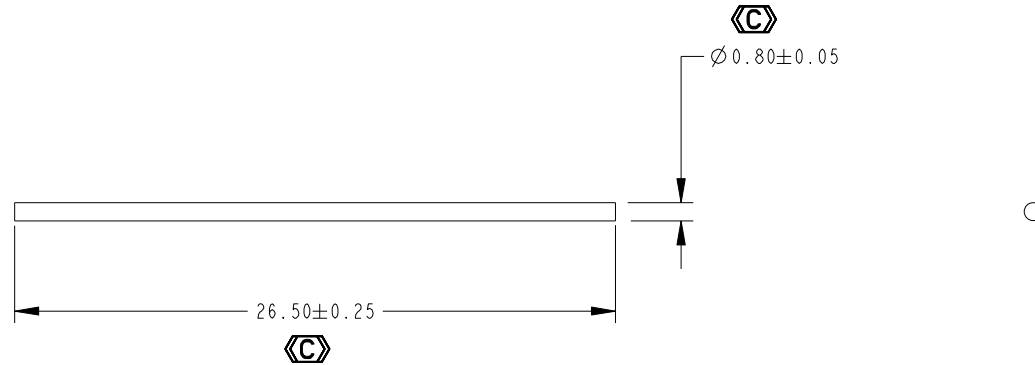


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: WHIP	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
A	Released for Production.	16-Jul-19	N/A	KY Ho



SCALE 3.000

NOTES:

- MATERIAL : Ø0.8mm MUSIC WIRE C
- PLATING: COPPER PLATED  
THICKNESS: 6 TO 12 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT TO BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.				
TOLERANCES (UNLESS SPECIFIED): X ±1.0 X.X ±0.5 X.XX ±0.05 ANGLES ±1° CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05 BREAK ALL CORNERS R0.25 MAX <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">C</span> INDICATES CRITICAL DIMENSION <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">ST</span> INDICATES SPC REQUIRED <small>Cpk &lt; 1.5 REQUIRES CORRECTIVE ACTION</small> DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994		METRIC UNITS = mm 		MATERIAL: Ø0.8mm Music Wire  FINISH: See Notes
DRAWN: KY Ho			<b><i>emits Technology Sdn. Bhd.</i></b> <small>No.2, Lorong Dahlia, Tmn Industri Dahlia, Mak Mandin 13400 Butterworth, Penang, Malaysia.</small>	
CHECKED: KY Ho				
APPROVED: BL Loy				
SCALE: 2.000		REV. <b>A</b>	PART NUMBER: <b>SPR301904289</b>	PAGE: 1 OF 1

PROJECT DATABASE LOCATION: