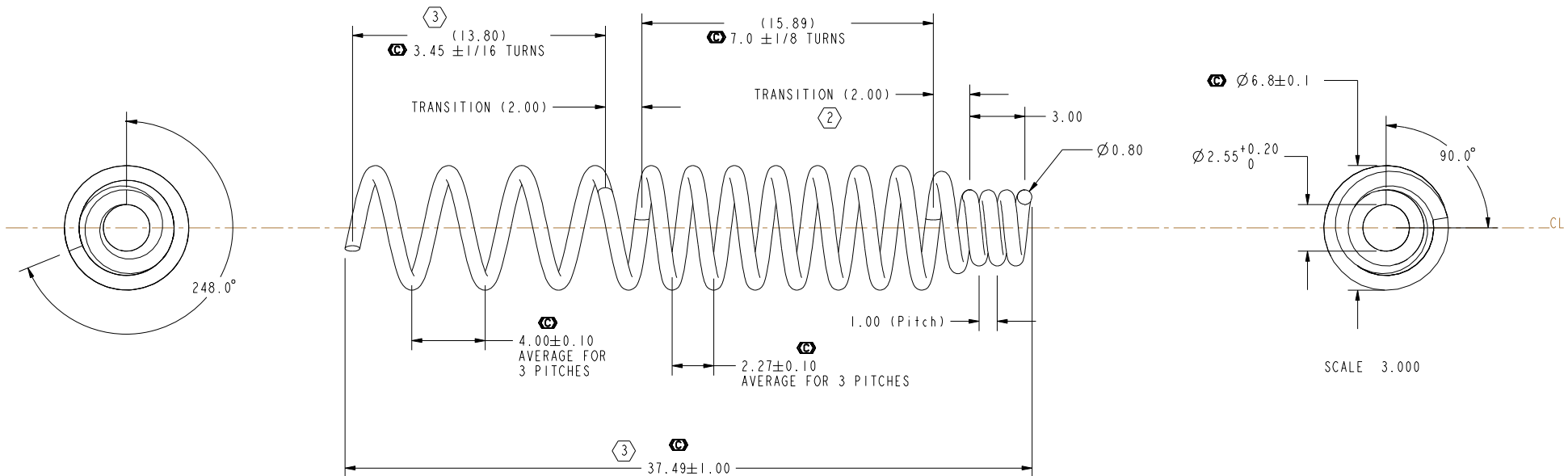


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: INNER_SPRING	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
1	Released for Prototype.	06-May-19	N/A	KY Ho
2	Changed transition from 1 to 2mm.	05-Jul-19	N/A	KY Ho
3	Trim 1/8 turn.	30-Jul-19	N/A	KY Ho



NOTES:

- MATERIAL :  $\varnothing 0.8$ mm MUSIC WIRE
- PLATING: COPPER PLATE  
THICKNESS: 6 TO 12 MICRON (C)
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.				
TOLERANCES (UNLESS SPECIFIED): X.X ±0.1 X.XX ±0.05 ANGLES ±1° CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05  BREAK ALL CORNERS R0.25 MAX (C) INDICATES CRITICAL DIMENSION (ST) INDICATES SPC REQUIRED Cpk < 1.5 REQUIRES CORRECTIVE ACTION  DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994			METRIC UNITS = mm  DRAWN: KY Ho CHECKED: KY Ho APPROVED: BL Loy	MATERIAL: SEE NOTES  FINISH: SEE NOTES
<b>emits Technology Sdn. Bhd.</b>				<b>A4</b> SIZE
Plot 24 hilir Sungai Keluang 3, Fasa 4, Bayan Lepas Free Industrial Zone, 11900 Penang, Malaysia.				
<b>Inner Spring 450-475MHz/GPS, PT350 65cm</b>			SCALE: 2.000	REV. <b>3</b> PART NUMBER: <b>SPR301904328</b>
			PAGE: 1 OF 1	

PROJECT DATABASE LOCATION: