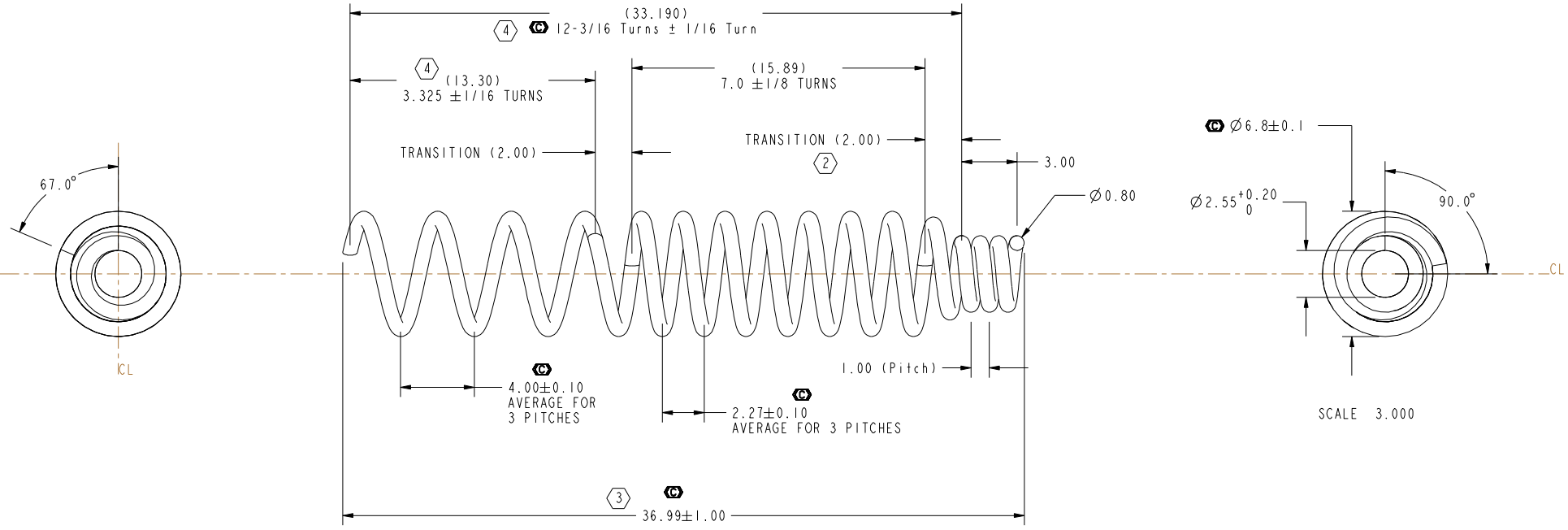


FOR REFERENCE ONLY IF PRINTED
 CAD DATABASE FILENAME: INNER_SPRING

DRAWING STATUS:

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
1	Released for Prototype.	06-May-19	N/A	KY Ho
2	Changed transition from 1 to 2mm.	05-Jul-19	N/A	KY Ho
3	Trim 1/8 turn.	30-Jul-19	N/A	KY Ho
4	Trim 1/8 turn and changed critical points.	22-Nov-19	N/A	KY Ho



NOTES:

- MATERIAL : Ø 0.8mm MUSIC WIRE
- PLATING: COPPER PLATE
THICKNESS: 6 TO 12 MICRON (C)
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
TOLERANCES (UNLESS SPECIFIED): X ±0.50 X.X ±0.10 X.XX ±0.05 ANGLES ±1° CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05 BREAK ALL CORNERS RO.25 MAX (C) INDICATES CRITICAL DIMENSION (ST) INDICATES SPC REQUIRED Cpk < 1.5 REQUIRES CORRECTIVE ACTION DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994				
EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT TO BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.				
METRIC UNITS = mm 			MATERIAL: See Notes	
DRAWN: KY Ho CHECKED: CS Por APPROVED: BL Loy			FINISH: See Notes	
Emits Technology Sdn. Bhd. Plot 24 hilir Sungai Keluang 3,Fasa 4, Bayan Lepas Free Industrial Zone, 11900 Penang, Malaysia.				
Inner Spring 450-475MHz/GPS, PT350 65cm				A4 SIZE
SCALE: 2.000		REV. 4	PART NUMBER: SPR301904328	
				PAGE: 1 OF 1

PROJECT DATABASE LOCATION: