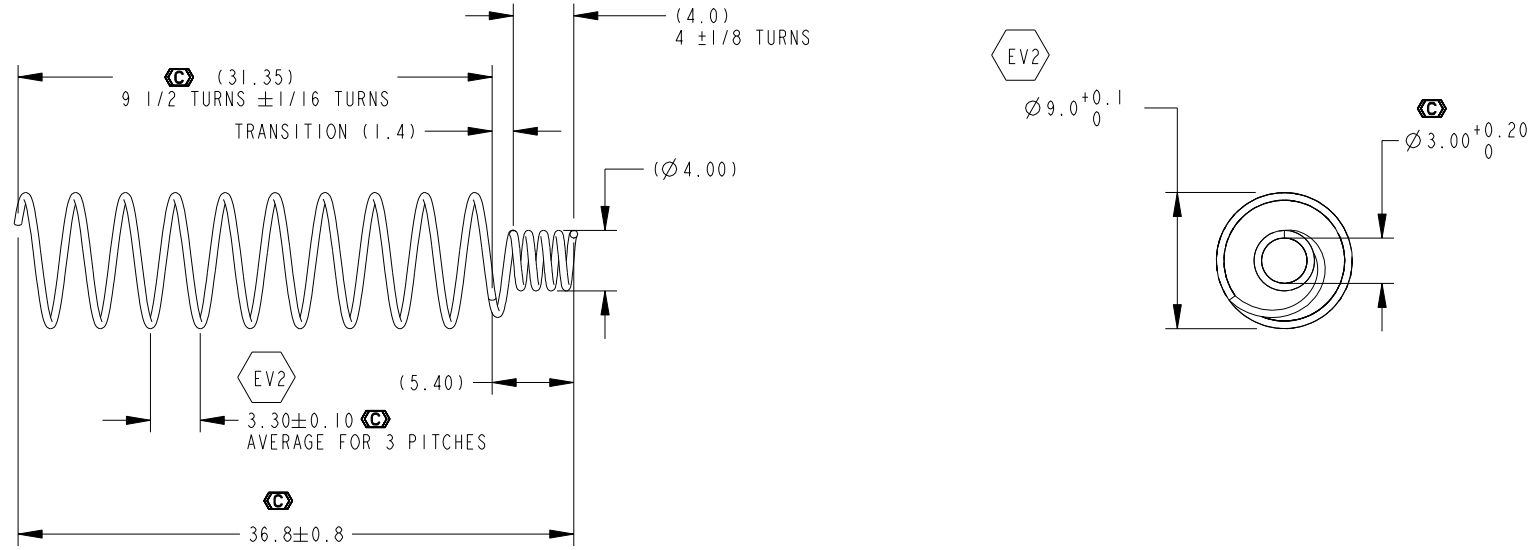


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: SPR301908391	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
EV2	CHANGE DIAMETER TO 9mm AND PITCH 3.3mm	10-SEP-19	N/A	ZUL



NOTES:

1. MATERIAL : $\varnothing 0.5$ mm MUSIC WIRE
2. PLATING: COPPER PLATED
THICKNESS: 6 TO 12 MICRON (critical dimension)
3. ALL DIMENSIONS ARE IN MILLIMETERS
4. CAD CONTROLLED GEOMETRY
5. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
6. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
7. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
8. DO NOT SCALE DRAWING.
9. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
10. DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
11. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

PROJECT DATABASE LOCATION: WINDCHILL

TOLERANCES (UNLESS SPECIFIED):
 X.X ± 0.1
 X.XX ± 0.05
 ANGLES $\pm 1^\circ$
 CONCENTRICITY ± 0.05
 PERPENDICULARITY ± 0.05
 FLATNESS ± 0.05

BREAK ALL CORNERS R0.25 MAX

(critical dimension symbol) INDICATES CRITICAL DIMENSION

(SPC symbol) INDICATES SPC REQUIRED
 $C_{pk} < 1.5$ REQUIRES CORRECTIVE ACTION

DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT TO BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.

METRIC UNITS = mm	MATERIAL: SEE NOTES
DRAWN: ZUL	FINISH: SEE NOTES
CHECKED: ZUL	
APPROVED: KY Ho	

emits Technology Sdn. Bhd.

Plot 24, Hilir Sungai Keluang 3, Fasa 4, Bayan Lepas Free Industrial Zone, 11900 Penang.

Inner Spring , Aragorn Slim 60mm

A4
SIZE

SCALE: 2.000	REV. EV2	PART NUMBER: SPR301908391	PAGE: 1 OF 1
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