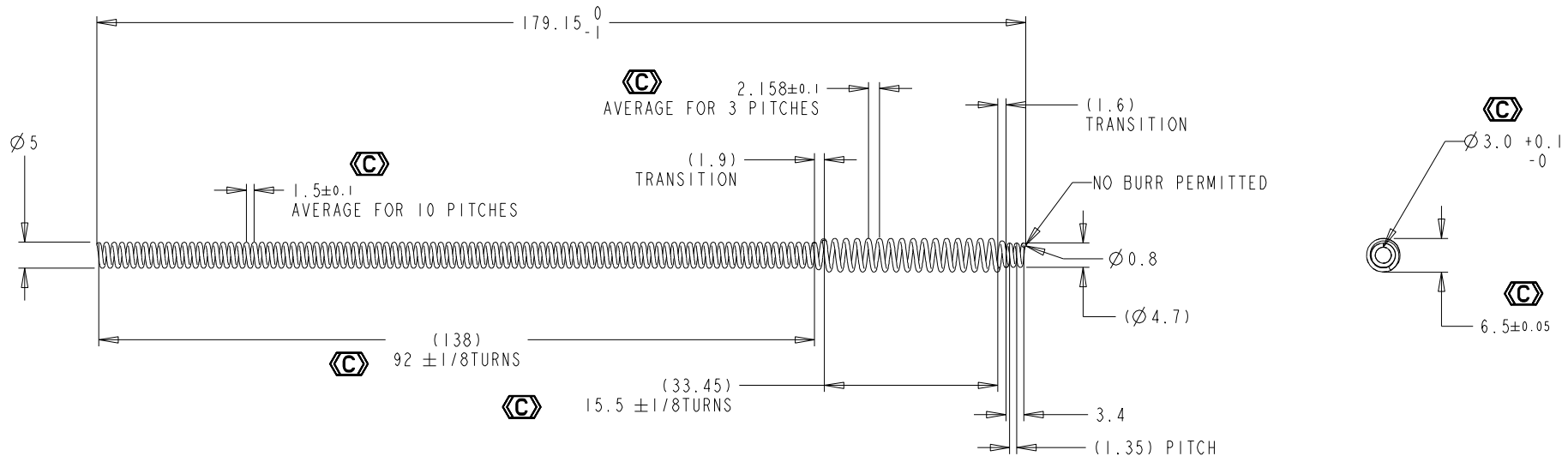


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:
CAD DATABASE FILENAME: INNER_SPRING	

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
1	Released for Prototype.	13-Aug-19	N/A	KY Ho



NOTES:

- MATERIAL : $\varnothing 0.8$ mm MUSIC WIRE
- PLATING: COPPER PLATED
THICKNESS: 10 TO 15 MICRON
- ALL DIMENSIONS ARE IN MILLIMETERS
- CAD CONTROLLED GEOMETRY
- MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
- PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
- NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
- DO NOT SCALE DRAWING.
- PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
- DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
- ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
TOLERANCES (UNLESS SPECIFIED): X.X ± 0.1 X.XX ± 0.05 ANGLES $\pm 1^\circ$ CONCENTRICITY ± 0.05 PERPENDICULARITY ± 0.05 FLATNESS ± 0.05 BREAK ALL CORNERS R0.25 MAX (C) INDICATES CRITICAL DIMENSION (ST) INDICATES SPC REQUIRED Cpk < 1.5 REQUIRES CORRECTIVE ACTION DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994				
EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.				
METRIC UNITS = mm			MATERIAL: SEE NOTES	
DRAWN: KY Ho			FINISH: SEE NOTES	
CHECKED: KY Ho			SCALE: 0.800	
APPROVED: BL Loy			REV. 1	
PART NUMBER: SPR301908397			PAGE: 1 OF 1	

emits Technology Sdn. Bhd.

No.2, Lorong Dahlia, Tmn Industri Dahlia, Mak Mandin 13400 Butterworth, Penang, Malaysia.

Inner Spring, PR9530 20cm WB, Male

A4
SIZE

PROJECT DATABASE LOCATION: