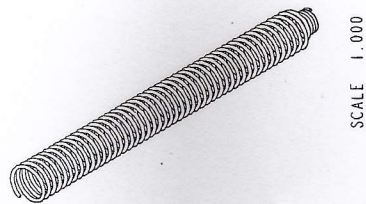
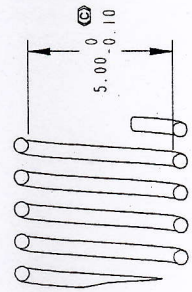
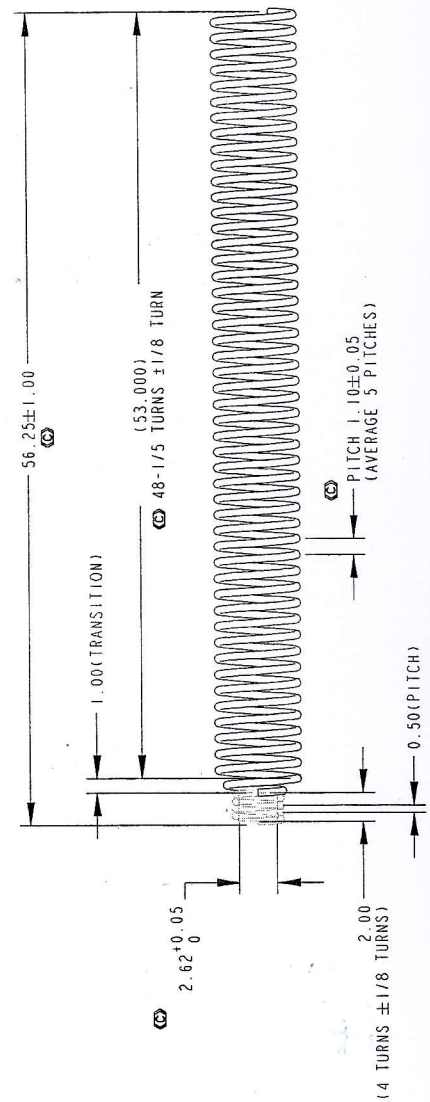


FOR REFERENCE ONLY IF PRINTED	DRAWING STATUS:	REV.	DESCRIPTION	DATE	ECO NO.	BY.
CAD DATABASE FILENAME:		1	Release For Prototype.	24-Sep-19	M/A	KY Ho



- NOTES:
1. MATERIAL : \varnothing 0.50mm MUSIC WIRE
 2. PLATING: COPPER PLATED.
 3. THICKNESS: 6 TO 12 MICRON
 4. ALL DIMENSIONS ARE IN MILLIMETERS
 5. CAD CONTROLLED GEOMETRY
 6. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
 7. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
 8. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
 9. DO NOT SCALE DRAWING.
 10. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
 11. DIMENSIONS TO THEORETICAL INTERSECTION (T.I).
 12. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.
 13. ALL MEASUREMENT MUST BE DONE BY ASSEMBLE SPRING INTO THE CORRECT COIL FORM OR FIXTURE.

TOLERANCES UNLESS SPECIFIED: X XX ±0.05 ANGLES ±0.05 CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05 BREAK ALL CORNERS R0.25 MAX (C) INDICATES CRITICAL DIMENSION (ST) INDICATES SPC REQUIRED Cpk < 1.5 REQUIRES CORRECTIVE ACTION DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994		METRIC UNITS = mm	MATERIAL: SEE NOTES
DRAWN: KY Ho CHECKED: KY Ho APPROVED: BL Loy			FINISH: SEE NOTES
PROJECT DATABASE LOCATION: WINDCHILL		Emits Technology Sdn. Bhd. Plot 24, Hillir Sungai Keluang 3, Fasa 4, Bayan Lepas Free Industrial Zone, 11900 Penang.	
SCALE: 2.000		REV. 1 PART NUMBER: SPR301909420	A4 SIZE PAGE: 1 OF 1