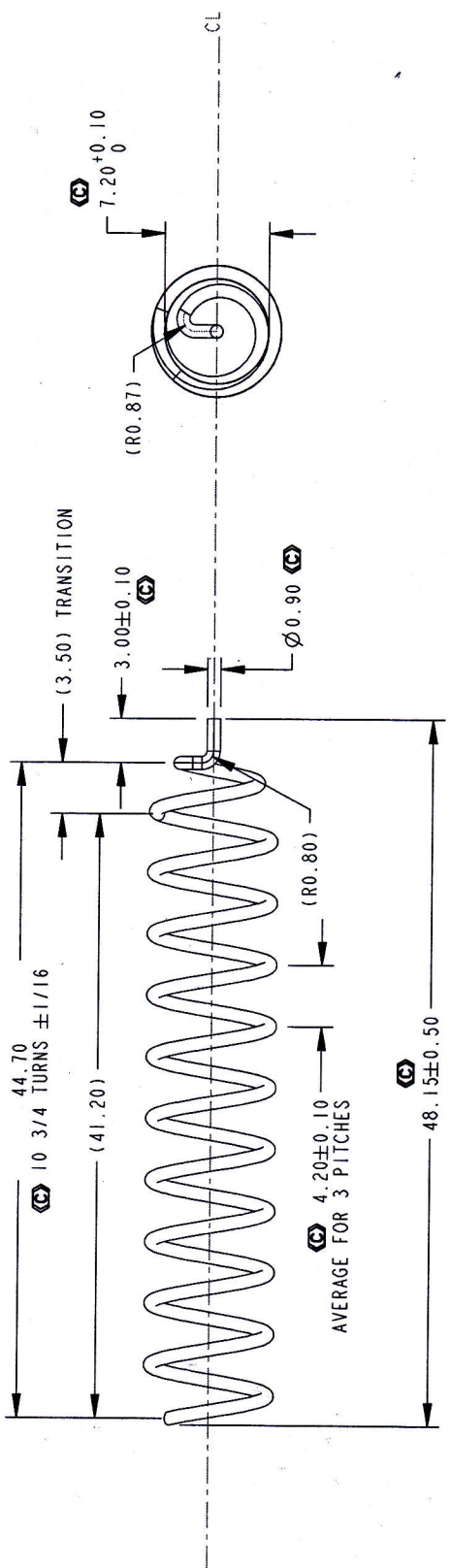


REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
1	Pre-Released	04-OCT-19	N/A	ZuI
2	Dim changed from 4.58 to 4.30 (Add 1/2 Turn)	25-Oct-19	N/A	KY Ho
3	Dim changed from 4.58 to 4.20 (Add 3/4 Turn)	25-Oct-19	N/A	KY Ho

FOR REFERENCE ONLY IF PRINTED  
 DRAWING STATUS:  
 CAD DATABASE FILENAME: INNER-SPRING-380-430MHZ



- NOTES:
1. MATERIAL :  $\varnothing 0.90$  mm MUSIC WIRE
  2. PLATING: COPPER PLATED
  3. THICKNESS: 6 TO 12 MICRON  $\text{C}$
  4. ALL DIMENSIONS ARE IN MILLIMETERS
  5. CAD CONTROLLED GEOMETRY
  6. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
  7. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS
  8. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
  9. DO NOT SCALE DRAWING
  10. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
  11. DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
  12. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE ROHS DIRECTIVE 2002/95/EC AND GP SS-00259 REQUIREMENTS.

TOLERANCES (UNLESS SPECIFIED):  
 X .1  
 X .XX  
 ANGLES  $\pm 0.05$   
 CONCENTRICITY  $\pm 0.05$   
 PERPENDICULARITY  $\pm 0.05$   
 FLATNESS  $\pm 0.05$   
 BREAK ALL CORNERS R0.25 MAX  
 $\text{C}$  INDICATES CRITICAL DIMENSION  
 $\text{ET}$  INDICATES CPC REQUIRED  
 DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.	
MATERIAL: SEE NOTES	emits Technology Sdn. Bhd.
METRIC UNITS = mm	Plot 24, Hilir Sungai Meluang 3, Fasa 4, Bayan Lepas Free Industrial Zone, 11900 Penang.
FINISH: SEE NOTES	Inner Spring, Aragorm Slim 60mm
DRAWN: KY Ho	SCALE: 2.000
CHECKED: KY Ho	REV. 3
APPROVED: BL Loy	PART NUMBER: SPR301910429
	PAGE: 1 OF 1

PROJECT DATABASE LOCATION: WINDCHILL