

FOR REFERENCE ONLY IF PRINTED

DRAWING STATUS:

CAD DATABASE FILENAME: INNER\_SPRING\_380-430MHZ

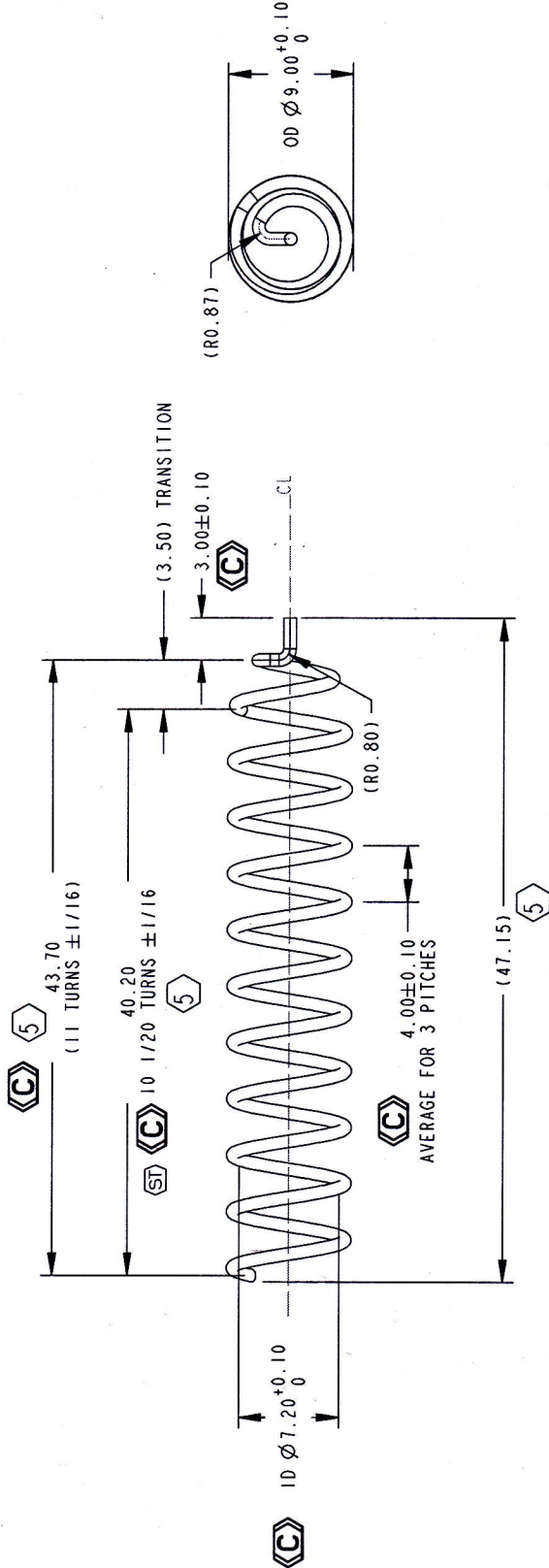
REV. DESCRIPTION.

ECO NO.

DATE.

BY.

4	Add 1-1/4 Turn.	29-OCT-19	N/A	KY Ho
5	CHANGED TO 11 TURNS, 10 1/20 TURNS, DIM TO 43.70, 47.15 AND 40.20	18-NOV-19	N/A	ZUL



NOTES:

1. MATERIAL :  $\varnothing 0.90$  mm MUSIC WIRE
2. PLATING : COPPER PLATED
3. THICKNESS : 6 TO 12 MICRON  $\text{\textcircled{C}}$
4. ALL DIMENSIONS ARE IN MILLIMETERS
5. CAD CONTROLLED GEOMETRY
6. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
7. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
8. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMITS TECHNOLOGY.
9. DO NOT SCALE DRAWING.
10. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
11. DIMENSIONS TO THEORETICAL INTERSECTION (TTI)
12. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE ROHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

TOLERANCES (UNLESS SPECIFIED):  
 L.S.  $\pm 0.15$   
 ANGLES  $\pm 0.05$   
 CONCENTRICITY  $\pm 0.05$   
 PERPENDICULARITY  $\pm 0.05$   
 FLATNESS  $\pm 0.05$   
 BREAK ALL CORNERS R0.25 MAX  
 $\text{\textcircled{C}}$  INDICATES CRITICAL DIMENSION  
 $\text{\textcircled{S}}$  INDICATES SPEC REQUIRED  
 Cpk < 1.5 REQUIRES CORRECTIVE ACTION  
 DIMENSIONING AND TOLERANCING  
 PER ASME Y14.5M-1994

EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.

METRIC UNITS = mm



MATERIAL: SEE NOTES

**emits Technology Sdn. Bhd.**

Plot 24, Hillir Sungai Keluang 3, Fasa 4, Bayan Lepas Free Industrial Zone, 11900 Penang.

**Inner Spring, Aragorn Slim 60mm**

**A4**  
SIZE

SCALE: 2.000 REV. 5 PART NUMBER: **SPR301910429** PAGE: 1 OF 1

PROJECT DATABASE LOCATION: WINDCHILL