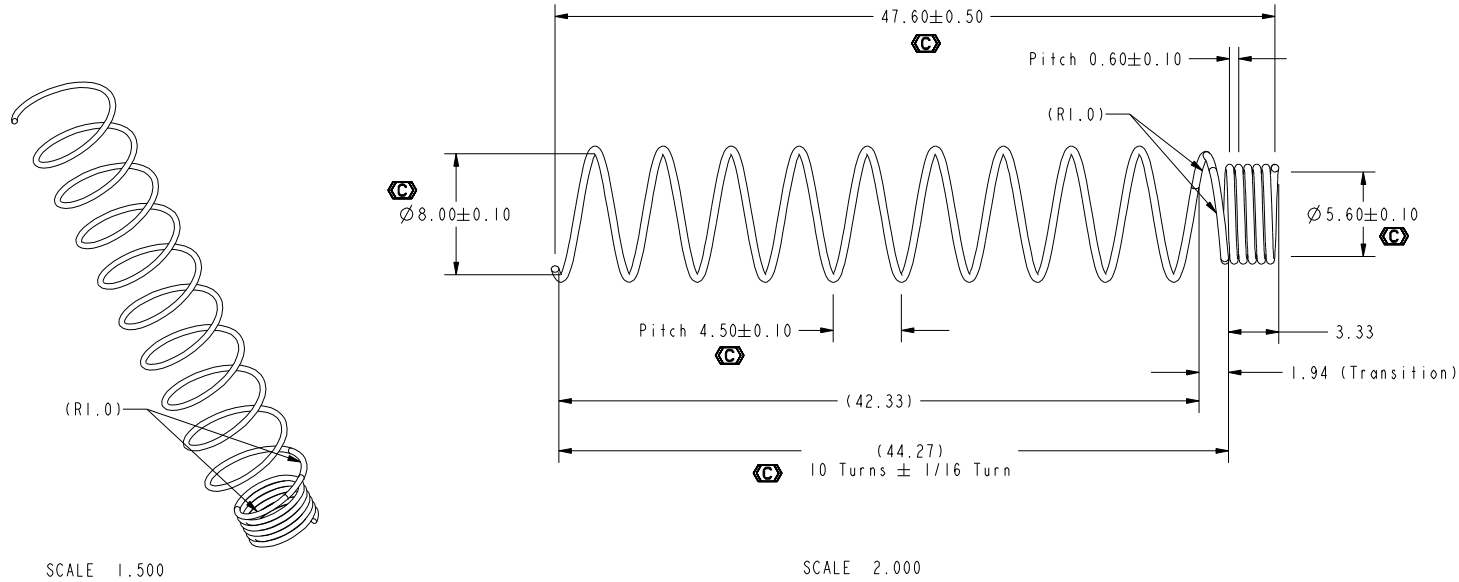


FOR REFERENCE ONLY IF PRINTED

DRAWING STATUS:

CAD DATABASE FILENAME: MKZ_EXT_ANT_SPRING_60_400-450_1

REV.	DESCRIPTION.	DATE.	ECO NO.	BY.
1	Released for Prototype.	17-Oct-19	N/A	KY Ho
2	Design Changed.	11-Nov-19	N/A	KY Ho



NOTES:

1. MATERIAL : Ø0.50mm MUSIC WIRE
2. PLATING: COPPER PLATED
THICKNESS: 8 TO 12 MICRON
3. ALL DIMENSIONS ARE IN MILLIMETERS
4. CAD CONTROLLED GEOMETRY
5. MAX BURR 0.05MM. NO LOOSE BURRS PERMITTED
6. PARTS SHALL BE FREE OF LOOSE BURRS, OILS AND DEBRIS.
7. NO CHANGE IN MATERIAL AND SHEET THICKNESS IS ALLOWED WITHOUT PRIOR WRITTEN APPROVAL BY EMIT TECHNOLOGY.
8. DO NOT SCALE DRAWING.
9. PARTS SHALL BE PACKAGED IN A MANNER TO PREVENT BOWING, SCRATCHING OR DAMAGE DURING SHIPMENT (FOR EXAMPLE USE TRAY).
10. DIMENSIONS TO THEORETICAL INTERSECTION (TTI).
11. ALL MATERIALS, PLATING AND PROCESSES USED TO FABRICATE THE COMPONENT SPECIFIED ON THIS DOCUMENT MUST COMPLY WITH THE RoHS DIRECTIVE 2002/95EC AND GP SS-00259 REQUIREMENTS.

PROJECT DATABASE LOCATION:

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
<p>TOLERANCES (UNLESS SPECIFIED): X ±1.0 X.X ±0.10 X.XX ±0.05 ANGLES ±1° CONCENTRICITY ±0.05 PERPENDICULARITY ±0.05 FLATNESS ±0.05 BREAK ALL CORNERS R0.25 MAX</p> <p>EMITS PROPRIETARY - THE DRAWING ON THIS PRINT AND INFORMATION THEREWITH ARE PROPRIETARY TO EMITS, AND SHALL NOT TO BE DISCUSS IN WHOLE OR IN PART WITHOUT EMITS CONCENT.</p> <p>METRIC UNITS = mm</p> <p>MATERIAL: See Notes</p> <p>Emits Technology Sdn. Bhd. Plot 24 hilir Sungai Keluang 3,Fasa 4, Bayan Lepas Free Industrial Zone, 11900 Penang, Malaysia.</p> <p>FINISH: See Notes</p> <p>SCALE: 1,000 REV. 2 PART NUMBER: SPR301910439 PAGE: 1 OF 1</p>				
<p>INDICATES CRITICAL DIMENSION</p> <p>INDICATES SPC REQUIRED Cpk < 1.5 REQUIRES CORRECTIVE ACTION</p> <p>DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994</p> <p>DRAWN: KY Ho</p> <p>CHECKED: CS POR</p> <p>APPROVED: BL Loy</p>				