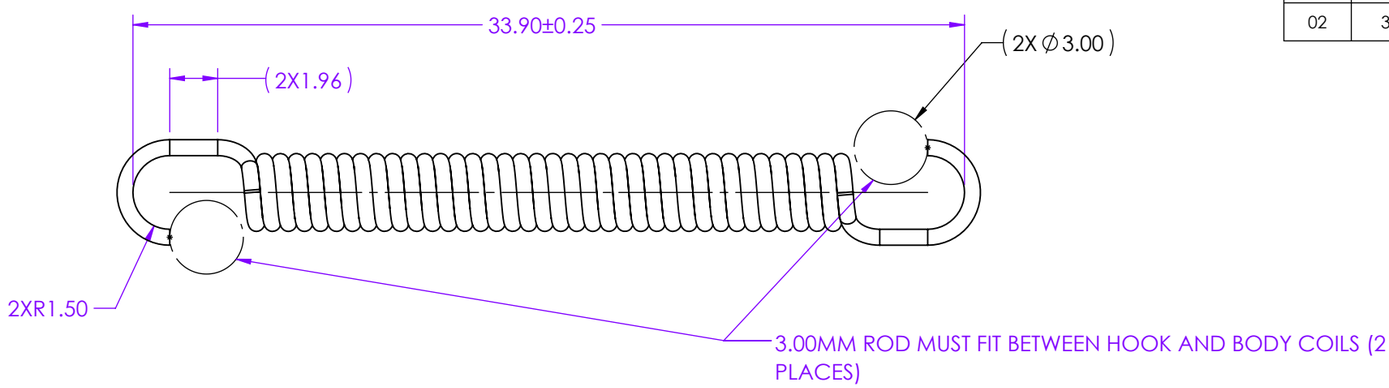
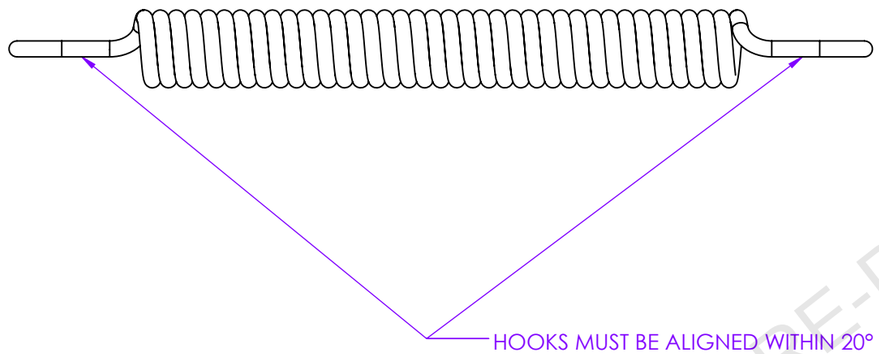
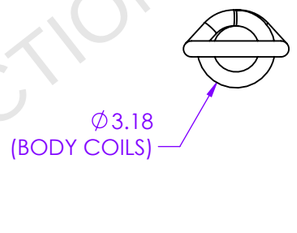
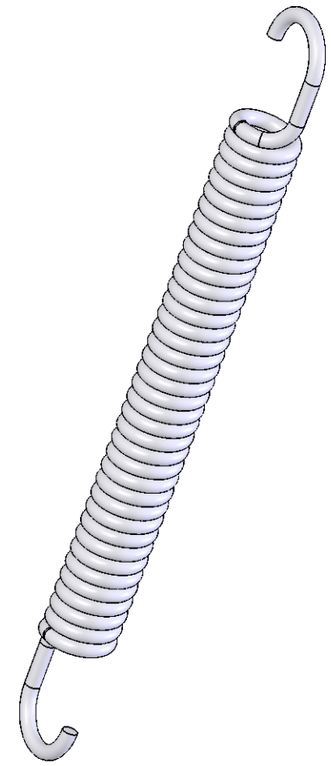
REVISIONS						
REV.	ECO NO.	BRADY Y NUMBER	DESCRIPTION OF CHANGE	REVISED BY	APPROVED BY	DATE
00	37839	Y4645698		BANDHOBR		
01	37839	Y4645698	INCREASE WIRE DIAMETER	GRATZJO		
02	37839	Y4645698	CHANGED WIRE MATERIAL	BANDHOBR		









PRE-PRODUCTION

NOTES:
1. RAW MATERIAL: ROHS COMPLIANT PRE-NICKEL HARD DRAWN STEEL WIRE PER JIS G3521 (SWC)
2. WIRE DIAMETER: 0.65 +/- 0.0076
3. NUMBER OF COILS: 37 COILS
4. INITIAL TENSION: 6.56N
5. SPRING RATE: 2.97 N/MM REF.
6. RIGHT HAND WOUND
7. CLOSE WOUND
8. DIMENSIONS WHICH ARE ENCAPSULATED OR DESIGNATED AS "CTQ" (CRITICAL TO QUALITY) ARE CRITICAL CHARACTERISTICS PER THE BRADY SUPPLIER MANUAL.
9. COMPONENT MATERIALS NEED TO COMPLY WITH WITH ROHS, REACH, AND OTHER APPLICABLE REGULATIONS PER BRADY SYSTEMS SPECIFICATION #SP00481/Y453647.
10. REFERENCE BRADY PACKAGING AND CLEANLINESS SPECIFICATION SP00322/Y1321.

ENG. SPECIFICATIONS EXCEPT AS NOTED:

DIMENSIONS ARE IN ACCORDANCE WITH ASME Y14.5Y-1994
INTERPRET DRAWING IN ACCORDANCE WITH ASME Y14.100

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS
DECIMALS: X. = ± 0.5
.X = ± 0.25
.XX = ± 0.13
ANGLES: = ±0°30'

STANDARD MACHINING 3.2

THIRD ANGLE PROJECTION

DO NOT SCALE

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DWG BY	BANDHOBR	PROJECT	SCALE	
DATE	03/12/2018	JUNIOR	4:1	
CHKD BY				
DATE				
MATERIAL	SEE NOTES			
FINISH	SEE NOTES			

BRADY
P.O. Box 2131
Milwaukee, Wisconsin 53201
Phone (414) 358-6600

SIZE A3	MODEL REV	02	STATUS	EX

DWG TITLE	SHEET	DWG NO	REV
SPRING, EXTENSION, PIVOT, WRAPPER, JNR	1 OF 1	JNR40327	02

DRAWING DIR:0000000000000000041184 REVISION:02